



Global supplier of stainless steel, fluid handling packages and components that minimize dirt in paint utilizing:

- Smooth bore designs
- Cavity free features
- Certified silicone and contaminant free systems

2018 Components Catalog

Every paint shop organization has a common enemy... DIRT IN PAINT!

From the most sophisticated painting operation to the most basic paint spray set up, our customers spend significant amounts time and money for filtration: Air supply, parts washers, paint pumping systems, robots, coating machines, spray applicators, even skilled personnel to operate the processes and equipment. Yet many paint shop managers still spend several hours a day battling with "dirt in paint". So, what is it? Where does it come from? And why is it there?

In many cases, some part of these problems were initiated when the paint delivery or circulation system was first installed. Poor choices were made in the selection of devices used in the piping system- ball valves, fittings and connectors, flow control devices, hose connectors and hose or tubing to name a few. The key features essential in these components are smooth bore, cavity free, low shear and silicone or contaminant free.

Modern coating materials including resins, binders, effects pigments and fillers can "pack out" or settle in cracks, thread pockets and crevices. These agglomerations grow and eventually break free of their attachment point or cavity area, creating an expensive paint repair. Over the life of a system, this will generate increasing numbers of defects, and degrade the color and appearance finished products. It is necessary to specify and control the installation of equipment into the paint delivery or circulation system, focusing on meeting the smooth bore, cavity free, low shear and silicone or contaminant free component requirements as expansions, alterations or repairs are done to the piping or delivery system.

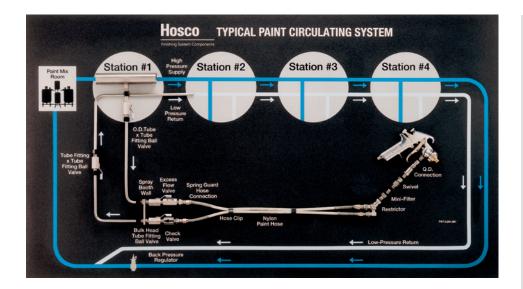
Let's consider a simple and real-world example: If one spray defect is created per hour in a Paint Circulation System in a mid-size automobile paint shop that operates 2 shifts per day, there are 16 repairs done per day, an automotive body panel repair or reprocess is estimated at approximately \$200 each, so \$3200 per day is generated in repair expense related to dirt in paint from the paint circulation system, over 250 days that adds up to \$800,000/year! This is a tremendous justification for setting up and enforcing specific performance requirements for components to be used in the paint delivery or paint circulation system for all customers.

We strongly encourage all of our customers to insist on having control of the components to be used in the construction, alteration, expansion or repair of the piping and hosing of the paint delivery or circulation system in their plants!



The most important consideration is that 80% of the fluid connections in a paint delivery or paint circulation system are in the paint station drops that feed the paint application equipment, and this is the place to focus on for improving quality and throughput of the paint operation. Without the emphasis on smooth bore, cavity free, low shear and silicone or contaminant free requirements, automatic or manual paint station drops are the main source where dirt pockets can be found. A typical manual or automatic paint drop station is shown here to illustrate the thousands of places in a typical paint delivery system where paint can settle out and create "dirt in paint". Using Hosco smooth bore, cavity free, low shear, and silicone and contaminant free certified components, available in both inch and metric sizes for operations around the world will insure optimal results, delivering clean paint to an efficient operation.





Typical Manual Spray Station

Manual stations total drop connection detail:

# of Colors	# of Stations	# of Drops
6 Prime	2	12 Prime
12 B/C	6	72 B/C
4 C/C	6	24 C/C
22 Materials	14	108 Total

108 drops x 14 Connection points/drop = 1,512 total connections!

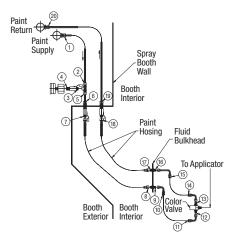
Paint Return Paint Supply Isolation Valve 4 Booth Interior Booth Exterior Booth Booth Interior Booth Interior

Typical Automated Spray Station

Automated stations total drop connection detail:

# of Colors	# of Stations	# of Drops
6 Prime	2	36 Prime
12 B/C	16	192 B/C
4 C/C	16	64 C/C
22 Materials	38	292 Total

292 drops x 20 Connection points/drop = 5,840 total connections!



As you can see there are a total of 7,352 connection points in the drop stations plus an estimated 1,800 in the paint mix room and piping racks. This is an illustration of the thousands of places that can generate "dirt in paint" from the paint delivery or paint circulation system in a mid sized Automotive Paint Shop. Hosco strongly encourages our customers to adopt controls on the components to be used in the paint delivery or circulation system and mandating Smooth Bore, Cavity Free, Low Shear, and Certified Silicone and Contaminant Free components only! This mandate includes Ball Valves, Fittings, Tees and Adapters, Flow Control devices, Pressure Regulation, Hose Connectors and Hose or Tubing components.

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Hosco's Technology and Performance Promise:

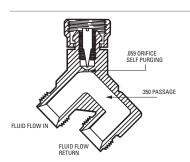
Our smooth bore, cavity free, low shear and silicone and contaminant free focus and promise will pave the way for dirt free paint delivery to the spray applicators.

Here are five product area examples:



Encapsulated Ball Valves

All Hosco 316 series patented encapsulated ball valves have no cavities around the ball so there is no place for paint to collect and dry. They also include PTFE seats and an adjustable retainer ring. All ball valves are rated for 1000 PSI (70 BAR) working pressure.



Flow Control Restrictors

Hosco flow control restrictors are available in stainless steel or lightweight composite materials. They are compact, low cost, lightweight, tamper proof, replace gun regulators, and have a smooth flow .350 I. D. recirculating passage with no pressure loss.



"Low Shear" Cavity Free Connection Fittings

All Hosco connection fittings feature its new "Low Shear" design that incorporates a taper-to-taper connection, which eliminates the blunt end or shelf surface found in conventional fittings. The design enhances Hosco's smooth bore, cavity free product line helping metallic paint finishes retain their color, luster and quality while reducing system pressure loss, speeding installation procedures and furthering overall safety.



Quick Disconnect "No-spit" Fittings

Hosco paint quick disconnects work precisely with Hosco stems to eliminate the accumulation of paint and sludge that forms during everyday use of paint quick disconnects sets. The fittings eliminate the need for frequent solvent flushing or washing, cleaning away accumulated waste to prevent paint pits.



Restrictor/Regulator

The Hosco HHR-6 restrictor/regulator incorporates a restrictor on a regulated paint outlet and then permits adjusting it to the desired flow rate to the spray gun. This helps attain maximum accuracy and repeatability while maintaining spray gun control even in the extremely low range. This restrictor/regulator is well suited for painting large structures with their inherent elevation changes from top to bottom such as aircraft, trucks and buses or for electrostatic air spray/HVLP painting applications.



Quick Disconnects



QD Bodies

Male Straight





Part Number	T
SSQD-4	1/4 NPS
SSQD-4B	1/4 BSP
SSQD-6	3/8 NPS
SSQD-6B	3/8 BSP







Part Number	Т
SSQD-2T	1/8 NPT
SSQD-4T	1/4 NPT
SSQD-6T	3/8 NPT

Stems

Open Flow Female Straight







Part Number	T
SS-STEM-4	1/4 NPS
SS-STEM-4B	1/4 BSP
SS-STEM-6	3/8 NPS
SS-STEM-6B	3/8 BSP

Checked Flow Female Straight







Part Number	T
SS-STEM-6CV	3/8 NPS
SS-STEM-6CVB	3/8 BSP

Hosco paint quick disconnects provide quick and easy color or material changing to the applicator in a paint or adhesive dispensing or spraying operation. The QD/Stem set minimizes the need for frequent solvent flushing or washing to clean away accumulated waste and to prevent paint spits that can cause defects in the product surface being sprayed. Hosco SSQD and SS-Stem combinations are the most used SST set throughout the world!

Feature and Benefits

304/316 SST Construction

- Compatible with all coatings and adhesive materials known
- SST construction provides long service life
- Rebuildable with repair kits.

300 PSI Working Pressure

 Compatible with a wide range of applicators and application pressure

Precision Design/No Spit Operation

- Eliminates coating build up in the QD seal area
- Reduces cleaning intervals
- Rebuildable with spare parts kits

Unique Manufacturing Processes

- MIM molded stem reduces size and weight, Bayonet QD body is the most compact in the world
- Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

Tools

Dummy Stem to hang QD Bodies and Hoses from.







Part Number	Т
CSD-6	3/8 NPS
CSD-6B	3/8 BSP

Spare Parts

We offer 2 different kits with replacement parts.









Part Number Description

ODRK-6 Kit consists of 2 seats, 1 ball, and 1 spring

ODSK-6 Kit consists of 2 seats.

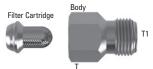


Mini-Filter and Tank Strainer Filter



Mini-Filter Assembly

Female Straight x Male Straight







Part Number	T (F)	T1 (M)	SIZE
MF-6-40	3/8 NPS	3/8 NPS	40 MESH/350 MICRON
MF-6B-40B	3/8 BSP	3/8 BSP	40 MESH/350 MICRON
MF-6-70	3/8 NPS	3/8 NPS	70 MESH/200 MICRON
MF-6B-70B	3/8 BSP	3/8 BSP	70 MESH/200 MICRON
MF-6-100	3/8 NPS	3/8 NPS	100 MESH/149 MICRON
MF-6B-100B	3/8 BSP	3/8 BSP	100 MESH/149 MICRON
MF-6-150	3/8 NPS	3/8 NPS	150MESH/100 MICRON
MF-6B-150B	3/8 BSP	3/8 BSP	150MESH/100 MICRON
MF-6-200	3/8 NPS	3/8 NPS	200 MESH/74 MICRON
MF-6B-200B	3/8 BSP	3/8 BSP	200 MESH/74 MICRON
MF-6-325	3/8 NPS	3/8 NPS	325 MESH/44 MIRCON
MF-6B-325B	3/8 BSP	3/8 BSP	325 MESH/44 MIRCON
MF-6-500	3/8 NPS	3/8 NPS	500 MESH/25 MICRON
MF-6B-500B	3/8 BSP	3/8 BSP	500 MESH/25 MICRON

Filter Cartridge Only

Part Number	SIZE	
MFC-40	40 MESH/350 MICRON	
MFC-70	70 MESH/200 MICRON	
MFC-100	100 MESH/149 MICRON	
MFC-150	150MESH/100 MICRON	
MFC-200	200 MESH/74 MICRON	
MFC-325	325 MESH/44 MIRCON	
MFC-500	500 MESH/25 MICRON	

Mini-Filter Body Only Female Straight x Male Straight

Part Number	T (F)	T1 (M)	
MFB	3/8 NPS	3/8 NPS	
MFB-B	3/8 BSP	3/8 BSP	

Note: We recommend users consult their material suppliers for proper selection of filtration size.

Tank Strainer Filter

Female Straight x Male Straight



Assembly

Part Number	T (F)	T1 (M)	SIZE
TSF-6-100	3/8 NPS	3/8 NPS	100 MESH
TSF-6-60	3/8 NPS	3/8 NPS	60 MESH

Assembly with Bracket

Part Number	T (F)	T1 (M)	SIZE
TSF-6-100-BRKT	3/8 NPS	3/8 NPS	100 MESH
TSF-6-60-BRKT	3/8 NPS	3/8 NPS	60 MESH

Filter Cartridge

SIZE			
100 MESH			
100 MESH			
60 MESH			
60 MESH			

Bracket

Part Number
TSF-BRKT

Hosco Mini-Filters and Station Filters incorporate SST wire mesh filter elements to provide absolute filtration at the specified wire mesh or micron size. There are 7 mesh or micron sizes available in the Mini-Filter products and 2 sizes available in the Station filter. The finest mesh size is 500 mesh. or 25 micron and the coarsest mesh size is 40 mesh or 350 micron. In general, solvents and clear fluids would use the finer mesh and the solid color paints, metallic paints or highly filled or high solids paints will use the coarser mesh elements. The Mini-Filters have a compact design, and can be installed in line to eliminate "dirt in paint". The Station Filter is a good solution to providing filtration in a Pressure Pot or 5-gallon pail pumping set up and some unique "in-line" filtration in larger fluid piping systems.

Feature and Benefits

SST construction throughout

- Materials compatible with all coatings or adhesives
- Long life

Low Shear design

 Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

Cavity Free & Smooth Bore design

• To minimize material pack out or "dirt in paint" and provide easy to clean and flush components

2500 PSI Working pressure*

 Compatible with a wide range of applicators and application pressure

Compact design

 Mini-filter allows spray operators to maneuver the spraygun into small areas or tight spaces much easier than alternatives

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Restrictors



Externally Adjustable

Female Straight x Male Straight





Part Number	T(F)	T1(M)
RIA-6	3/8 NPS	3/8 NPS
RIA-6B	3/8 BSP	3/8 BSP





Part Number	T(F)	T1(M)
RYA-6	3/8 NPS	3/8 NPS
RYA-6B	3/8 BSP	3/8 BSP
RYA-4	3/8 NPS	1/4 NPS
RYA-4B	3/8 BSP	1/4 BSP

T(F)

3/8 NPS

3/8 BSP

3/8 NPS

3/8 BSP

3/8 NPS

3/8 BSP

T(F)

T1(M)

1/4 NPS

1/4 BSP

3/8 NPS

3/8 BSP

T1(M)

3/8 NPS

3/8 BSP

Internally Adjustable

Female Straight x Male Straight











HRU



Female	Straight x	Male	Tapered

Part Number

Part Number

RY-4

RY-4B

RY-6

RY-6B

RIL-6

RIL-6B

Part Number	T(F)	T1(M)
RIL-2T	3/8 NPS	1/8 NPT

Part Number	T(F)	T1(M)
HRU-6	3/8 NPS	3/8 NPS
HRU-6B	3/8 BSP	3/8 BSP

Tool for Internally Adjustable Restrictor Adjusting Block

Female Straight x Male Straight



Part Number	T(F)	T1(M)
RAB-6	3/8 NPS	3/8 NPS
RAB-6B	3/8 BSP	3/8 BSP

Hosco Stainless Steel Restrictors provide reliable, long life fluid flow control to an applicator. The family of products consists of recirculating and non-circulating versions that can be internally set (tamperproof) or externally adjusted even while dispensing. The long tapered needle design of the restrictors provide fine flowrate adjustments from complete shut off to over 1000 cc/min (depending on pressure and viscosity). Settings are repeatable from restrictor to restrictor station so set up is relatively easy. The internally set styles may require the RAB-6 Tool to provide initial set point adjustment while the restrictor is "on line". The externally adjusted versions require an allen wrench for adjustment which is included with the restrictor.

Feature and Benefits

SST Construction

- Long life
- Compatible with all coatings and adhesive materials known

Compact Design

- Allows spray operators to maneuver the spraygun into small areas or tight spaces much easier than alternatives
- · Much smaller and lighter than regulator based alternatives

Multiple Configurations

- Tamperproof or externally adjustable versions
- Circulating or non-circulating versions
- In-line or 45 degree hose connection versions on circulating versions to keep hoses away from the product being coated

Low Shear Design

•0.350" smooth bore passageways in circulating versions protect the coating from excessive shear during operation and minimize pressure loss of the recirculating function

Highest ROI Flow Control Device

 Hosco Restrictors are generally 1/3 the cost of older regulator versions, and last easily 10X longer between service events or replacement



Tube Assemblies



Male Straight x Female Straight x 3-3/4" long



Part Number	T(M)	T1(F)
GE-600	3/8 NPS	3/8 NPS
GE-600B	3/8 BSP	3/8 BSP

Male Straight x Female Straight 30° x 3-3/4" long



Part Number	T(M)	T1(F)
GE-630	3/8 NPS	3/8 NPS
GE-630B	3/8 BSP	3/8 BSP

Male Straight x Female Straight 90°



Part Number	T(M)	T1(F)
SSL4-4SN-90	1/4 NPS	1/4 NPS
SSL6-4SN-90	3/8 NPS	1/4 NPS
SSL6-6SN-90	3/8 NPS	3/8 NPS
SSL6B-6SNB-90	3/8 BSP	3/8 BSP

Female Straight x Female Straight 90°



Part Number	T(F)	T1(F)
SSL6SN-4SN-90	3/8 NPS	1/4 NPS
SSL6SN-6SN-90	3/8 NPS	3/8 NPS
SSL6SNB-6SNB-90	3/8 BSP	3/8 BSP
SSL4SN-4SN-90	1/4 NPS	1/4 NPS

Female Straight x Hose Connection



Part Number	T(F)	T1(F)
SSL-6SN-6X8-SG	3/8 NPS	6MMX8MM
SSL-6SN-7X9.6-SG	3/8 NPS	7MMX9.6MM
SSL-6SN-7X10-SG	3/8 NPS	7MMX10MM
SSL-6SN-9X12-SG	3/8 NPS	9MMX12MM

Hosco tube assemblies are designed to provide strain relief and routing control. In addition, the smooth radius sweeps eliminate coating damage and shear, while controlling restriction to keep piping systems in balance. These tube assemblies are typically constructed of 316 SST seamless tubing in 1/4", 5/16", and 3/8" OD tube sizes, and are also available in metric sizes 8mm to 18mm. The tube assemblies are provided typically with 1/4" and 3/8" male or female swivel nut connection points in NPS or BSPP (PF), but also can be provided in JIC, compression, NPT or BSPT (PT), or open tube stub configurations.

Feature and Benefits

Multiple Configurations

- In-line, 45, 60 or 90 degree inlet/out-let(s) versions
- 1/4", 5/16", 3/8", plus multiple metric OD tube sizes available
- NPT/BSPT(PT), NPS/BSPP(PF), Compression, JIC, and Tube Stub connection points

SST Construction

- •304L/316 materials compatible with all coatings or adhesives
- Long life

Unique Manufacturing Processes

- Unique processing provides chemical free passivation and absolutely clean product for installation
- Nickel braze process assures full 316 SST construction and absolute compatibility to even De-Ionized water systems

Cavity Free & Smooth Bore Design

 To minimize material pack out or "dirt in paint" and provide easy to clean and flush components

Low Shear Design

 Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

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SST Hose Fittings



Hosco SST Hose Connectors are designed to provide connections of hose and tubing using the robust and industry leading Hosco barb and nut style retention system.

These connectors significantly exceed the performance of other style connectors and provide the highest level of safe and reliable connections found today for use in flammable or hazardous fluid handling.

The SST connectors are available in both spring-guard versions to provide support for the hose or tube at the connector when strain relief is needed, or non-springguard version for a static or stationary connection point.

The SST family of hose connectors are available in common sizes of fractional inch or metric hose connection ends, and in straight or compact 90 degree configurations. The connection point is available in two common ends- NPT/BSPT(PT) male in 1/8", 1/4", and 3/8" sizes, or NPS/BSPP(PF) female swivel nut in 1/4" and 3/8" sizes.

Feature and Benefits

SST Materials of Construction

- Suitable for most paints, coatings or solvents in use
- · Wide range of chemical compatibility
- · Reusable, and long service life

Multiple Sizes, Two Configurations

• Provides one common style of connector for fractional inch and metric hoses or tubes with straight or 90 degree styles

Robust Designs

- Mechanical retention of hose or tube is best available technology to insure safety and trouble free operation
- NPS/BSPP(PF) connector design is intended for multiple or frequent "make & break" connections for servicing or replacement of components

Patented Technology

 Connectors can be installed with the lowest wrench forces in the industry, which is important as dispense or paint stations are made more compact and recessed minimizing installers ability to exert high wrench forces.









			No Spri	ngguard	With Spi	ingguard	No Sprii	ngguard	With Sp	ringguard
Nylon Tubi	ing					Hose	Connector Size	;		
			1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)
OD	ID	Part No.		BSP(F) Add "-B" Suffix to P/N (Example 1438-SG-B)						
3/16" (4.8MM)	.138" 3.5MM)	NHA-0302	1814-SS-187	1838-SS-187	1814-SG-187	1838-SG-287	1814-SS-90-187	1838-SS-90-187	1814-SG-90-187	1838-SG-90-187
1/4" (6.35MM)	.180" 4.6MM)	NHA-0403	31614-SS-256	31638-SS-256	31614-SG-256	31638-SG-256	31614-SS-90-256	31638-SS-90-256	31614-SG-90-256	31638-SG-90-256
1/4" (6.35MM)	.170" 4.31 MM)	NHA-250170	17014-SS-256	17038-SS-256	17014-SG-256	17038-SG-256	17014-SS-90-256	17038-SS-90-256	17014-SG-90-256	17038-SG-90-256
5/16" (8MM)	.236" (6MM)	NHA-0504 NHA-8X6	6X8-14-SS	6X8-38-SS	6X8-14-SG	6X8-38-SG	6X8-14-SS-90	6X8-14-SS-90	6X8-14-SG-90	6X8-38-SG-90
3/8" (9.6MM)	.275" (7MM)	NHA-375275	0714-SS	0738-SS	0714-SG	0738-SG	0714-SS-90	0738-SS-90	0714-SG-90	0738-SG-90
1/2" (12.7MM)	3/8" (9.5MM)	NHA-0806	3814-SS	3838-SS	3814-SG	3838-SG	3814-SS-90	3838-SS-90	3814-SG-90	3838-SG-90
.236" (6MM)	.157" (4MM)	NHA-6X4	4X6-14-SS	4X6-38-SS	4X6-14-SG	4X6-38-SG	4X6-14-SS-90	4X6-38-SS-90	4X6-14-SG-90	4X6-38-SG-90
.354" (9MM)	.236" (6MM)	NHA-9X6	6X9-14-SS	6X9-38-SS	6X9-38-SG	3X9-38-SG	6X9-14-SS-90	6X9-38-SS-90	6X9-14-SG-90	6X9-38-SG-90
.394" (10MM)	.275" (7MM)	NHA-10X7	7X10-14-SS	7X10-38-SS	7X10-14-SG	7X10-38-SG	7X10-14-SS-90	7X10-38-SS-90	7X10-14-SG-90	7X10-38-SG-90
.394" (10MM)	5/16" (8MM)	NHA-10X8	8X10-14-SS	8X10-38-SS	8X10-38-SG	8X10-38-SG	8X10-14-SS-90	8X10-38-SS-90	8X10-38-SG-90	8X10-38-SG-90
.472" (12MM)	.354" (9MM)	NHA-12X9	9X12-14-SS	9X12-38-SS	9X12-14-SG	9X12-38-SG	9X12-14-SS-90	9X12-38-SS-90	9X12-14-SG-90	9X12-38-SG-90
.472" (12MM)	.394" (10MM)	NHA-12X10	10X12-14-SS	10X12-38-SS	10X12-14-SG	10X12-38-SG	10X12-14-SS-90	10X12-38-SS-90	10X12-14-SG-90	10X12-38-SG-90



SST Hose Fittings continued











			No Spri	ngguard	With Spi	ingguard	No Springguard		With Sp	ringguard
Nylon Hos	e					Hose	Connector Size			
			1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)
OD	ID	Part No.			BSP	(F) Add "-B" Su	ffix to P/N (Examp	le 1438-SG-B)		
.225" (5.7MM)	1/8" (3.2MM)	NP-2	1814-SS	1838-SS	1814-SG	1838-SG	1814-SS-90	1838-SS-90	1814-SG-90	1838-SG-90
.264" (6.7MM)	3/16" (4.8MM)	NP-3	31614-SS	31638-SS	31614-SG	31638-SG	31614-SS-90	31638-SS-90	31614-SG-90	31638-SG-90
.350" (8.9MM)	1/4" (6.35MM)	NP-4	1414-SS	1414-SS	1414-SG	1438-SG	1414-SS-90	1438-SS-90	1414-SG-90	1438-SG-90
.350" (8.9MM)	1/4" (6.35MM)	NP-4TL	1414-SS	1414-SS	1414-SG	1438-SG	1414-SS-90	1438-SS-90	1414-SG-90	1438-SG-90
.425"(10.8MM)	3/16" (8MM)	NP-5	51614-SS	51638-SS	51614-SG	51638-SG	51614-SS-90	51638-SS-90	51614-SG-90	51638-SG-90
.500"(12.7MM)	3/8" (9.5MM)	NP-6	3814-SS	3838-SS	3814-SG	3838-SG	3814-SS-90	3838-SS-90	3814-SG-90	3838-SG-90

Coaxial Paint Hose

			1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)
OD	ID	Part No.		BSP(F) Add "-B" Suffix to P/N (Example 1438-SG-B)						
.350" (8.9MM)	1/4" (6.35MM)	CPH-4	1414-SS	1438-SS	1414-SG	1438-SG	1414-SS-90	1438-SS-90	1414-SG-90	1438-SG-90
.350" (8.9MM)	1/4" (6.35MM)	CPH-4TL	1414-SS	1438-SS	1414-SG	1438-SG	1414-SS-90	1438-SS-90	1414-SG-90	1438-SG-90
.425" (10.5MM)	5/16" (8MM)	CPH-5	51614-SS	51638-SS	51614-SG	51638-SG	51614-SS-90	51638-SS-90	51614-SG-90	51638-SG-90
.500"(12.7MM)	3/8" (9.5MM)	CPH-6	3814-SS	3838-SS	3814-SG	3838-SG	3814-SS-90	3838-SS-90	3814-SG-90	3838-SG-90

Fluoropolymer Tubing

			1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)
OD	ID	Part No.			BSP(I	Add "-B" Suf	fix to P/N (Examp	le 1438-SG-T-B)		
3/16" (4.76MM)	1/8" (3.18MM)	FEP-0302	1814-SS-187	1838-SS-187	1814-SG-187	1838-SG-187	1814-SS-90-187	1838-SS-90-187	1814-SG-90-187	1838-SG-90-187
1/4" (6.35MM)	1/8" (3.18MM)	FEP-0402	1814-SS-T	1838-SS-T	1814-SG-T	1838-SG-T	1814-SS-90-T	1838-SS-90-T	1814-SG-90-T	1838-SG-90-T
1/4" (6.35MM)	.170" (4.31MM)	FEP-250170	17014-SS-256	17038-SS-256	17014-SG-256	17038-SG-256	17014-SS-90-256	17038-SS-90-256	17014-SG-90-256	17038-SG-90-256
1/4" (6.35MM)	3/16" (4.76MM)	FEP-0403	31614-SS-256	31638-SS-256	31614-SG-256	31638-SG-256	31614-SS-90-256	31638-SS-90-256	31614-SG-90-256	31638-SG-90-256
5/16" (7.94MM)	3/16" (4.76MM)	FEP-0503	31614-SS-T	31638-SS-T	31614-SG-T	31638-SG-T	31614-SS-90-T	31638-SS-90-T	31614-SG-90-T	31638-SG-90-T
5/16" (7.94MM)	1/4" (6.35MM)	FEP-0504	1414-SS-312	1438-SS-312	1414-SG-312	1438-SG-312	1414-SS-90-312	1438-SS-90-312	1414-SG-90-312	1438-SG-90-312
3/8" (9.53MM)	1/4" (6.35MM)	FEP-0604	1414-SS-T	1438-SS-T	1414-SG-T	1438-SS-T	1414-SS-90-T	1438-SS-90-T	1414-SG-90-T	1438-SG-90-T
1/2" (12.7MM)	3/8" (9.53MM)	FEP-0806	3814-SS-T	3838-SS-T	3814-SG-T	3838-SG-T	3814-SS-90-T	3838-SS-90-T	3814-SG-90-T	3838-SG-90-T
.196" (5MM)	.118" (3MM)	FEPM-5X3	3X5-14-SS	3X5-38-SS	3X5-14-SG	3X5-38-SG	3X5-14-SS-90	3X5-38-SS-90	3X5-14-SG-90	3X5-38-SG-90
.236" (6MM)	5/32" (4MM)	FEPM-6X4	4X6-14-SS	4X6-38-SS	4X6-14-SG	4X6-38-SG	4X6-14-SS-90	4X6-38-SS-90	4X6-14-SG-90	4X6-38-SG-90
5/16" (8MM)	.236" (6MM)	FEPM-8X6	6X8-14-SS	6X8-38-SS	6X8-14-SG	6X8-38-SG	6X8-14-SS-90	6X8-38-SS-90	6X8-14-SG-90	6X8-38-SG-90
.354" (9MM)	.236" (6MM)	FEPM-9X6	6X9-14-SS	6X9-38-SS	6X9-14-SG	6X9-38-SG	6X9-14-SS-90	6X9-38-SS-90	6X9-14-SG-90	6X9-38-SG-90
.394" (10MM)	5/16" (8MM)	FEPM-10X8	8X10-14-SS	8X10-38-SS	8X10-14-SG	8X10-38-SG	8X10-14-SS-90	8X10-38-SS-90	8X10-14-SG-90	8X10-38-SG-90
.472" (12MM)	.354" (9MM)	FEPM-12X9	9X12-14-SS	9X12-38-SS	9X12-14-SG	9X12-38-SG	9X12-14-SS-90	9X12-38-SS-90	9X12-14-SG-90	9X12-38-SG-90
.472" (12MM)	.394" (10MM)	FEPM-12X10	10X12-14-SS	10X12-38-SS	10X12-14-SG	10X12-38-SG	10X12-14-SS-90	10X12-38-SS-90	10X12-14-SG-90	10X12-38-SG-90

Static Wire Air Hose

			1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)	1/4" NPS(F)	3/8"NPS(F)
OD	ID	Part No.			BSP	(F) Add "-B" Su	ffix to P/N (Examp	le 1438-SG-B)		
5/8" (15.9MM)	5/16" (8MM)	HOSCO X-1	HHC-4527	HHC-4547	N/A	N/A	N/A	N/A	N/A	N/A
.47" (12MM)	5/16" (8MM)	HOSCO X-2	X-2-14-SS	X-2-38-SS	X-2-14-SG	X-2-38-SG	N/A	N/A	N/A	N/A
.47" (12MM)	5/16" (8MM)	HOSCO X-4	CALL OR EMAI	CALL OR EMAIL FOR AVAILABLE HOSE ASSEMBLY OPTIONS						

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SST Hose Fittings - Tapered and Spare Parts











			No Springgı	ıard Tapered	With Spring	guard Tapered	Springguard (Spare Part)	(Spare Part)	
Nylon Tubing Hose Connector Size							For Each Hose Type and Size		
			1/8" NPT(M)	1/4"NPT(M)	1/8" NPT(M)	1/4"NPT(M)			
OD	ID	Part No.	BSPT	(M) Call or ema	il for availability (Exan	iple 1818-BT-SS)			
3/16" (4.8MM)	.138" (3.5MM)	NHA-0302	1818-T-SS-187	1814-T-SS-187	1818-T-SG-187	1814-T-SG-187	250SG	187STP	
1/4" (6.35MM)	.180" (4.6MM)	NHA-0403	31618-T-SG-256	31614-T-SS-256	31618-T-SG-256	31614-T-SS-256	264SG	250STP-2	
1/4" (6.35MM)	.170" (4.31MM)	NHA-250170	17018-T-SS-256	17014-SS-256	17018-T-SG-256	17014-SG-256	250SG	250STP	
5/16" (8MM)	.236" (6MM)	NHA-0504 NHA-8X6	6X8-18-T-SS	6X8-14-T-SS	6X8-18-T-SG	6X8-14-T-SG	350SG	315STP	
3/8" (9.6MM)	.275" (7MM)	NHA-375275	0718-T-SS	0714-T-SS	0718-T-SG	0714-T-SG	393SG	375STP	
1/2" (12.7MM)	3/8" (9.5MM)	NHA-0806	N/A	3814-T-SS	N/A	3814-T-SG	500SG	500STP	
.236" (6MM)	.157" (4MM)	NHA-6X4	4X6-18-T-SS	4X6-14-T-SS	4X6-18-T-SG	4X6-14-T-SG	250SG	236STP	
.354" (9MM)	.236" (6MM)	NHA-9X6	6X8-18-T-SS	6X8-14-T-SS	6X8-18-T-SG	6X8-14-T-SG	350SG	315STP	
.394" (10MM)	.275" (7MM)	NHA-10X7	6X9-18-T-SS	6X9-14-T-SS	6X9-18-T-SG	6X9-14-T-SG	350SG	350STP	
.394" (10MM)	5/16" (8MM)	NHA-10X8	8X10-18-T-SS	8X10-14-T-SS	8X10-18-T-SG	8X10-14-T-SG	437SG	393STP-2	
.472" (12MM)	.354" (9MM)	NHA-12X9	9X12-18-T-SS	9X12-14-T-SS	9X12-18-T-SG	9X12-14-T-SG	500SG	472STP	
.472" (12MM)	.394" (10MM)	NHA-12X10	N/A	10X12-14-T-SS	N/A	10X12-14-T-SG	500SG	472STP	

Nylon Hose

			1/8" NPT(M)	1/4"NPT(M)	1/8" NPT(M)	1/4"NPT(M)		
OD	ID	Part No.	BSPT	(M) Call or ema	il for availability (Exam	ple 1818-BT-SS)		
.225" (5.7MM)	1/8" (3.2MM)	NP-2	1818-T-SS	1814-T-SS	1818-T-SG	1814-T-SG	250SG	225STP
.264" (6.7MM)	3/16" (4.8MM	NP-3	31618-T-SS	31614-T-SS	31618-T-SG	31614-T-SG	264SG	264STP
.350" (8.9MM)	1/4" (6.35MM)	NP-4	1418-T-SS	1414-T-SS	1418-T-SG	1414-T-SG	350SG	350STP
.350" (8.9MM)	1/4" (6.35MM)	NP-4TL	1418-T-SS	1414-T-SS	1418-T-SG	1414-T-SG	350SG	350STP
.425" (10.8MM)	3/16" (8MM)	NP-5	N/A	51614-T-SS	N/A	51614-T-SG	437SG	437STP
.500" (12.7MM)	3/8" (9.5MM)	NP-6	N/A	3814-T-SS	N/A	3814-T-SG	500SG	500STP

Coaxial Paint Hose

			1/8" NPT(M)	1/4"NPT(M)	1/8" NPT(M)	1/4"NPT(M)		
OD	ID	Part No.	BSPT	(M) Call or ema	il for availability (Exam	ple 1818-BT-SS)		
.350" (8.9MM)	1/4" (6.35MM)	CPH-4	1418-T-SS	1414-T-SS	1418-T-SG	1414-T-SG	350SG	350STP
.350" (8.9MM)	1/4" (6.35MM)	CPH-4TL	1418-T-SS	1414-T-SS	1418-T-SG	1414-T-SG	350SG	350STP
.425" (10.5MM)	5/16" (8MM)	CPH-5	N/A	51614-T-SS	N/A	51614-T-SG	437SG	437STP
.500" (12.7MM)	3/8" (9.5MM)	CPH-6	N/A	3814-T-SS	N/A	3814-T-SG	500SG	500STP



SST Hose Fittings - Tapered and Spare Parts continued











mer Tubing						(Spare Part)	(Spare Part)
	Fluoroploymer Tubing			Hose Connector Size			
		1/8" NPT(M)	1/4"NPT(M)	1/8" NPT(M)	1/4"NPT(M)		
ID	Part No.	BS	SPT (M) Call or em	ail for availability (Exam	ple 1818-BT-SS)		
1/8" (3.18MM)	FEP-0302	1818-T-SS-187	1814-T-SS-187	1818-T-SG-187	1814-T-SG-187	250SG	187STP
1/8" (3.18MM)	FEP-0402	1818-T-SS-T	1814-T-SS-T	1818-T-SG-T	1814-T-SG-T	250SG	250STP
.170" (4.31MM)	FEP-250170	17018-T-SS-256	17014-SS-256	17018-T-SG-256	17014-SG-256	250SG	250STP
3/16" (4.76MM)	FEP-0403	31618-T-SS-256	31614-T-SS-256	31618-T-SG-256	31614-T-SG-256	264SG	250STP-2
3/16" (4.76MM)	FEP-0503	31618-T-SS-T	31614-T-SS-T	31618-T-SG-T	31614-T-SG-T	312SG	312STP
1/4" (6.35MM)	FEP-0504	1418-T-SS-312	1414-T-SS-312	1418-T-SG-312	1414-T-SG-312	350SG	315STP
1/4" (6.35MM)	FEP-0604	1418-T-SS-T	1414-T-SS-T	1418-T-SG-T	1414-T-SG-T	393SG	375STP
3/8" (9.53MM)	FEP-0806	N/A	3814-T-SS-T	N/A	3814-T-SG-T	500SG	500STP
.118" (3MM)	FEPM-5X3	N/A	3X5-14-T-SS	N/A	3X5-14-T-SG	250SG	187STP
5/32" (4MM)	FEPM-6X4	4X6-18-T-SS	4X6-14-T-SS	4X6-18-T-SG	4X6-14-T-SG	250SG	236STP
.236" (6MM)	FEPM-8X6	6X8-18-T-SS	6X8-14-T-SS	6X8-18-T-SG	6X8-14-T-SG	350SG	315STP
.236" (6MM)	FEPM-9X6	6X9-18-T-SS	6X9-14-T-SS	6X9-18-T-SG	6X9-14-T-SG	350SG	350STP
5/16" (8MM)	FEPM-10X8	8X10-18-T-SS	8X10-14-T-SS	8X10-18-T-SG	8X10-14-T-SG	437SG	393STP-2
.354" (9MM)	FEPM-12X9	N/A	9X12-14-T-SS	N/A	9X12-14-T-SG	500SG	472STP
.394" (10MM)	FEPM-12X10	N/A	10X12-14-T-SS	N/A	10X12-14-T-SG	500SG	472STP
	1/8" (3.18MM) 1/8" (3.18MM) 1/8" (3.18MM) 170" (4.31MM) 3/16" (4.76MM) 1/4" (6.35MM) 1/4" (6.35MM) 1/4" (6.35MM) 18" (9.53MM) 118" (3MM) 5/32" (4MM) 236" (6MM) 236" (6MM) 5/16" (8MM)	ID Part No. 1/8" (3.18MM) FEP-0302 1/8" (3.18MM) FEP-0402 170" (4.31MM) FEP-250170 3/16" (4.76MM) FEP-0403 3/16" (4.76MM) FEP-0503 1/4" (6.35MM) FEP-0504 1/4" (6.35MM) FEP-0604 3/8" (9.53MM) FEP-0806 118" (3MM) FEPM-5X3 5/32" (4MM) FEPM-6X4 236" (6MM) FEPM-8X6 236" (6MM) FEPM-9X6 5/16" (8MM) FEPM-10X8 .354" (9MM) FEPM-10X8	1/8" NPT(M) B3	1/8" NPT(M)	1/8" NPT(M)	1/8" NPT(M)	1/8" NPT(M)

Hose Splicers/Bulkhead Hose Splicers



Hose Splicer



Part Number	Description
316316-HSP-T	3/16 ID X 5/16 OD
316316-HSP	3/16 ID X.264 OD
1414-HSP-T	1/4 ID X 3/8 OD
1414 - HSP	1/4" ID X .350 OD
3838 - HSP	3/8" ID X .500 OD
5X8-5X8-HSP	5MM ID X 8MM OD
6X8 - 6X8 - HSP	6MM ID X 8MM OD
6X9 - 6X9 - HSP	6MM ID X 9MM OD
7X9.6 - 7X9.6 - HSP	7MM ID X 3/8" OD
7X10 - 7X10 - HSP	7MM ID X 10MM 0D
9X12-9X12-HSP	9MM ID X 12MM OD

Features

- Quickly mends broken hose
- Joins multiple size hose
- Compact design

Bulkhead Hose Splicer



Part Number	Description
1414-SSBH-T	1/4 ID X 3/8 OD
1414-SSBH	1/4" ID x .350 OD
3X5-3X5-SSBH	5MM OD X 3MM ID
4X6-4X6-SSBH	6MM OD X 4MM ID
6X8-6X8-SSBH	6MM ID X 8MM 0D
6X9-6X9-SSBH	6MM ID X 9MM OD
8X10-8X10-SSBH	8MM ID X 10MM0D
9X12-9X12-SSBH	9MM ID X 12MMOD

Features

- For panel, wall, or plate mounting
- Compact design

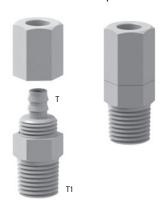


HIgh Performance Non-Conductive Hose and Tubing Connectors



NPT Style

Tube Dimension x Tapered Male



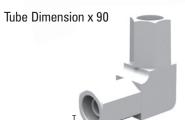
Part Number	T	T1 (M)
4X6-18-T-PA	6MM OD X 4MM ID	1/8 NPT
4X6-14-T-PA	6MM OD X 4MM ID	1/4 NPT
4X6-38-T-PA	6MM OD X 4MM ID	3/8 NPT
6X8-14-T-PA	8MM OD X 6MM ID	1/4 NPT
6X9-14-T-PA	9MM OD X 6MM ID	1/4NPT
7X10-14-T-PA	10MM OD X 7MM ID	1/4 NPT
7X10-38-T-PA	10MM OD X 7MM ID	3/8 NPT
9X12-14-T-PA	12MM OD X 9MM ID	1/4 NPT

Hose Splicer

Tube Dimension x Tube Dimension



Pa	rt Number	Т
6X	8-6X8-HSP-PA	8MM OD X 6MM ID
6X	9-6X9-HSP-PA	9MM OD X 6MM ID
7X	10-7X10-HSP-PA	10MM OD X 7MM ID
9X	12-9X12-HSP-PA	12MM OD X 9MM ID

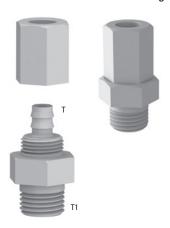


Part Number	Т
6X8-6X8-HSP-PA-90	8MM OD X 6MM ID
6X9-6X9-HSP-PA-90	9MM OD X 6MM ID
7X10-7X10-HSP-PA-90	10MM OD X 7MM ID
9X12-9X12-HSP-PA-90 •	12MM OD X 9MM ID

• Indicates Special Order, not in stock.

BSPP Style

Tube Dimension x British Straight Male



Part Number	T	T1 (M)
6X8-14-BFX-PA	8MM OD 6MM ID	1/4 BSPP
7X10-14-BFX-PA	10MM OD X 7MM ID	1/4 BSPP
9X12-14-BFX-PA	12MM OD X 9MM ID	1/4 BSPP

Hosco PA Hose Connectors are designed to provide safe and non-conductive connections of hose and tubing using the robust and industry leading Hosco barb and nut style retention system. These connectors significantly exceed the performance of other style connectors and provide the highest level of safe and reliable connections found today for use in flammable or hazardous fluid handling. Generally, these PA (PolyAmide) connectors are used in ungrounded or high dielectric designed systems to minimize the concerns for static discharge (arcs or sparks) or pinholing/dielectric burn thru of thermoplastic components in the fluid delivery system. The PA family of hose connectors are available in common sizes of fractional inch or metric hose connection ends, and in straight or compact 90 degree configurations. The connection point is available in two common ends- NPT/BSPT(PT) or NPS/BSPP(PF) with single or double dielectric gasket/seal design. The end connections are 1/8", 1/4", and 3/8" sizes.

Feature and Benefits

PolyAmide Materials of Construction

- Suitable for most paints, coatings or solvents in use
- Wide range of chemical compatibility

Multiple sizes, two configurations

 Provides one common style of connector for fractional inch and metric hoses or tubes with straight or 90 degree styles

Robust Designs

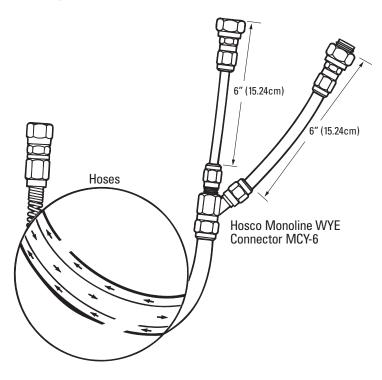
- Seal-less NPT or seal style NPS/BSP-P(PF) to insure leak free operation and dielectric containment
- Single or double seal design available on NPS/BSPP(PF) style
- Mechanical retention of hose and tube is best available technology to insure safety and trouble free operation

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MCPHA Assembly (Monoline Coaxial Paint Hose Assembly)



The System: A hose within a hose.



Part Number	Description
MCPHA - 15	15' Hose Assembly with Fittings
MCPHA - 20	20' Hose Assembly with Fittings
MCPHA - 25	25' Hose Assembly with Fittings
MCPHA - 30	30' Hose Assembly with Fittings
MCPHA -07-250	7' Hose Assembly with Fittings, ¼" OD
MCPHA -10-250	10' Hose Assembly with Fittings, 1/4" OD
MCPHA -15-250	15' Hose Assembly with Fittings, ¼" OD

For special lengths, metric connections, contact customer service.

Accessories (sold separately)



Hosco MCPHA (Monoline Coaxial Paint Hose Assembly) is a unique and novel method of circulating paint or any fluid with the appearance of a single hose system. This innovation reduces the hose management issues at dispense or spray stations for materials needing recirculation by supplying the material in the annulus area between the outside and inside hoses, and returning the material being circulated thru the inside hose ID.

On the primary product family, the frictional loss is equivalent to a 1/4" ID (6.35mm) hose on the supply side and a 0.236" ID (6mm) hose on the return side and is dependent on the MCPHA assemblies length, normally up to 35 feet in standard configurations (15ft (4.5m), 20ft (6.1m), 25ft (7.6m), 30ft (9.1m), and 35ft (10.7m)).

In the Mini-Monoline versions to supply heated flush materials to the spray applicator, the frictional loss is equivalent to 4mm ID on the supply side hose, and a 1.8mm ID on the return side hose (this version is flow limited to approximately 400cc/min of solvent or amine flushing materials and operating temperatures to 140 degrees F).

The flexibility and ergonomic benefits of the primary family assemblies are accomplished with the use of the proprietary Hosco CPH hose (Coaxial Paint Hose) which is a three layer PA/PUR/PA hose construction that reduces weight and increases flexibility of the hose assembly's use and comfort for the spray operator.

In addition, its compact design is now incorporated into robot and automation stations for circulating paint and flush materials due to challenges of routing and connecting normal two hose (supply and return) systems. Heat loss in the hose station is reduced with the MCPHA primarily due to the fact that the return hose is not exposed to heat loss because of the "hose in a hose" design.

Feature and Benefits

Single hose design provides recirculation

- Reduces hose management issues
- Compact design for hose routing challenges

Multiple configurations and lengths

- Two sizes for two uses- larger version for circulating paint, Mini-Monoline for circulating and supplying heated flush materials to the robot bell or gun.
- Assembly lengths from 7ft (2m) to 35ft (10.7m)

No Assembly required at site

• MCPHA assemblies ready to install when received

Rebuildable on site

 SST fittings provide long life, tubing, hose and seal kits available as spare parts for rebuilding.

Unique ergonomic/flexible hose designs

 CPH tri-layer hose provides new levels of comfort and flexibility in manual spray operations

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Nylon Hose and Tubing



Hosco NP series of hose and NHA series of tubing have been the backbone of circulating and delivery paint to spray applicators for decades, and are available in virtually any size needed, and the NHA tubing family is available in colors as well to provide quick recognition of the different lines often stores or routed together.

This hose and tubing is provided in standard ID size range from 1/8" or 3mm to 1/2" or 13mm and OD sizes from 3/16" or 5mm to 5/8" or 16mm (other sizes are available upon request). Hosco supports the use of this tubing with a full array of hose connectors in multiple configurations as well. PA (PolyAmide) or Nylon hose and tubing is the most widely used in the industrial and painting applications because of its affordability, pressure strength, and chemical resistance to normal fluids used in the painting operation. Hosco PA-Nylon hoses and tubes are extruded in a clean room environment and certified Silicone Free for safe use in these painting operations straight off the hose reel. In addition, hoses are provided on special reels that can be used in the clean room paint environment with no possibility of creating foreign dust or dirt during the uncoiling or coiling of hose on these reels. This attention to detail and customer requirements makes Hosco NP and NHA hose and tubing the best choice in paint finishing worldwide.

Feature and Benefits

Nylon-PA Construction

- Most common materials for handling paint
- Recognized as the most economical and safe material for use in non-electrostatic/ grounded paint hose applications

Multiple Sizes Available

 Virtually every size found is available for nearly all low pressure paint applications from 1/8" (3mm) ID to ½" (13mm) ID hose sizes or 3/16" (4mm) OD to 5/8" (16mm) OD tubing sizes

Certified Silicone Free

Ready for service into paint applications with no concerns

Clean Room Packaging

 Specialized packaging to eliminate airborne contaminants when reeling or unreeling hose or tubing for use

Part No.	OD	ID	Wall	Working Pressure @ 75° F	Working Pressure @ 150° F	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)	Stock Color Options*
NHA-532 NHA-4X2.7	5/32" 4mm	.106" 2.7mm	.025" .64mm	350 PSI 24 BAR	210 PSI 14 BAR	1/2" 12mm	500	100	BL S R G B Y OR P
NHA-0302	3/16" 4.8mm	.138" 3.5mm	.025" .64mm	260 PSI 18 BAR	160 PSI 11 BAR	3/4" 19mm	500	100	B
NHA-6X4	.236" 6mm	.157" 4mm	.040" 1mm	340 PSI 23 BAR	200 PSI 13 BAR	1-1/4" 32mm	500	100	BL S R G B Y OR
NHA-0403	1/4" 6.35mm	.180" 4.6mm	.035" .89mm	290 PSI 20 BAR	170 PSI 11 BAR	1-1/4" 32mm	500	100	BL S R G B Y OR
NHA-0504 NHA-8X6	5/16" 8mm	.236" 6mm	.040" 1mm	240 PSI 16 BAR	140 PSI 9 BAR	1-1/2" 38mm	500	100	BL S R G B Y
NHA-9X6	.354" 9mm	.236" 6mm	.063" 1.6mm	250 PSI 17 BAR	150 PSI 10 BAR	2" 50mm	500	100	NATURAL ONLY
NHA-375275	3/8" 9.6mm	.275" 7mm	.050" 1.27mm	250 PSI 17 BAR	150 PSI 10 BAR	2" 50mm	500	100	BL S R G B Y OR
NHA-10X7	.394" 10mm	.275" 7mm	.059" 1.5mm	280 PSI 19 BAR	170 PSI 11 BAR	2-1/2" 65mm	500	100	NATURAL ONLY
NHA-10X8	.394" 10mm	5/16" 8mm	.040" 1mm	190 PSI 13 BAR	110 PSI 7 BAR	2" 50mm	500	100	BL S
NHA-12X9	.472" 12mm	.354" 9mm	.059" 1.5mm	250 PSI 17 BAR	150 PSI 10 BAR	3" 76mm	250	100 50	NATURAL ONLY
NHA-12X10	.472" 12mm	.394" 10mm	.040" 1mm	150 PSI 10 BAR	90 PSI 6 BAR	2-1/2" 65mm	250	100 50	BL BL
NHA-0806	1/2" 12.7MM	3/8" 9.5mm	.063" 1.6mm	240 PSI 16 BAR	150 PSI 10 BAR	2" 50mm	250	100 50	BL R G B Y

^{*}All sizes available in natural

^{*}Custom colors and sizing available upon request, please contact Hosco customer service.



^{*}All colored hose 1-2 week lead time

Nylon Hose and Tubing continued



Part Number	OD	ID	Wall	Working Pressure @ 75° F	Bend Radius	Standard Reel Size (ft)	Standard Coil Size (ft)
NP-2	.225" 5.7MM	1/8" 3.2MM	.050" 1.27MM	325 PSI 22 BAR	.5" 12.7MM	500	100
NP-3	.264" 6.7MM	3/16" 4.8MM	.040" 1.01MM	280 PSI 19 BAR	1.25" 31.75MM	500	100
NP-4	.350" 8.9MM	1/4" 6.35MM	.050" 1.27MM	250 PSI 17 BAR	1.5" 38.1MM	500	100
NP-4TL (twin line bonded)	.350" 8.9MM	1/4" 6.35MM	.050" 1.27MM	250 PSI 17 BAR	2.25" 57.15MM	250	100
NP-5	.425" 10.8MM	5/16" 8MM	.050" 1.27MM	240 PSI 15 BAR	2.6" 66.04MM	250	100
NP-6	.500" 12.7MM	3/8" 9.5MM	.063" 1.6MM	240 PSI 15 BAR	3.25" 82.55MM	250	100

Coaxial Paint Hose



Hosco has a unique hose that provides significant ergonomic improvement of flexibility and weight reduction versus the nylon hose or tubing equivalent size. In addition, there is benefit to increasing the dielectric strength with the multiple layer construction versus solid core nylon hose or tubing. The CPH series of hose is available in 1/4", 5/16" and 3/8" ID sizes and is dimensionally equivalent to our NP-4 (6.35mm), NP-5, (8mm) or NP-6 (9.7mm) solid core nylon hose using the same family of connectors. The CPH has a thin sheath of PA-Nylon on the inside lining and outside cover to provide resistance to solvent or chemical attack like solid core PA-Nylon, but its core tube is PUR-PolyUrethane to provide the increase in flexibility and reduction in weight. The multi-layer construction seems to provide additional dielectric strength when compared to PA-Nylon but not to the dielectric strength of FEP, PTFE or UHPPFA Fluoropolymers performance level.

Feature and Benefits

Three Layer Construction

- Provides better flexibility and lower weight hose packages
- Improved resistance to dielectric pinholing versus PA-Nylon

Multiple Sizes Available

Common 1/4" (6.35mm), 5/16" (8mm) and 3/8" (9.7mm) ID sizes

Certified Silicone Free

• Ready for service into paint applications with no concerns

Part Number	OD	ID	Wall	Working Pressure	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
CPH-4	.350" 8.9MM	1/4" 6.35MM	.05" 1.27MM	200 PSI 14 BAR	1.75" 44.45MM	500	100
CPH-4TL	.350" 8.9MM	1/4" 6.35MM	.05" 1.27MM	200 PSI 14 BAR	1.75" 44.45MM	500	100
CPH-5	.425" 10.5MM	5/16" 8MM	.056" 1.42MM	190 PSI 13 BAR	2.7" 68.58MM	250	100
CPH-6	.500" 12.7MM	3/8" 9.5MM	.063" 1.6MM	180 PSI 12 BAR	2.3" 58.42MM	250	100



Static Wire Air Hose



Hosco has provided Static wire air hoses to provide added layers of ground protection for spray guns or other air powered devices. In addition, we have added grounded hoses using conductive layers of thermoplastic hoses to accomplish this as well and increase flexibility, weight and other ergonomic factors. Hosco supplies 5/16" or 8mm ID hoses most commonly but has other sizes available as special order. X1 is the strongest most robust hose with a continuous static wire, X2 is also a continuous static wire using lighter weight thermoplastic, and there X4 hose configurations using graphite impregnation to insure static level grounding.

Grounding of items in the spray zone is critically important and should consist of three layers of safety, which are: the part being sprayed should be grounded, the person or spray station should be grounded, and the spray device should be grounded. Grounding the spray device can and should be done in three ways, which are thru the spray gun, thru the spray operator, and thru the electrostatic power supply and cable if applied electrostatically.

Feature and Benefits

Multiple Sizes of ID Hose

•8mm or 5/16" is standard configuration, larger sizes are available as special order

Full Array of Hose Connection Sizes

•3/8" or 1/4" connection sizes, plus other adapters to meet the application need with or without springguards

Hose Components or Hose Assemblies

 Hosco can manufacture the hose assembly or provide the component parts for site assembly

Field Rebuildable with Spare Parts

 Hoses can be repaired or rebuilt with quick delivery from Hosco inventory

Tested assemblies

• Ground tested after assembly for acceptable ground range

Part Number	OD	ID	Wall	Working Pressure	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
HOSCO X-1	5/8" 15.9MM	5/16" 8MM	.156" 3.96MM	200 PSI 13.6 BAR	1" 25.4MM	550	100
HOSCO X-2	.47" 12MM	5/16" 8MM	.087" 2.21MM	200 PSI 13.6 BAR	2" 50.8MM	500	100
HOSCO X-4	.47" 12MM	5/16" 8MM	.094" 2.39MM	100 PSI 6.9 BAR	1.25" 32MM	250	100

Hose and Tube Accessories



Paint Hose Clips

Part Number	Description	For Use with
HTC - 201 - 325	Hose Clip	1/8" & 3/16" ID Nylon Paint Hose
HTC - 326 - 400	Hose Clip	1/4" & 5/16" ID Nylon Paint Hose
HTC - 401 - 485	Hose Clip	5/16" & 3/8" ID Nylon Paint Hose



Hose and Tubing Cutter

Part Number	Description
PXC060	Hose Tubing Cutter



The Hosco Hose & Tubing Cutter will provide straight, clean, accurate cuts for optimum fitting connections. The lightweight, rugged unit will cut 1/8" through 3/4" OD tubing. The exclusive "blade guard" feature provides protection from accidental blade contact. Ribbed handle aides in accurate positioning on the tube.



Fluoropolymer Tubing



Hosco supplies a wide array of Fluoropolymer tubing to meet the needs of the paint finishing customers we serve. It is available in four different resins (FEP, PTFE, PFA and FlexLife Ultra High Purity PFA) and multiple sizes from 1/8" (3mm) to 7/8" (22.2mm) ID and 3/16" (4.76mm) to 1" (25.4mm) OD tubes (sizes above 3/8" (or 10mm) ID are generally used for site tubes). Fluoropolymer tubing is generally used in challenging applications to speed up flushing or cleaning of paint lines (due to its low coefficient of friction) or to provide containment of electrostatic charge from ground or voltage bleed off in high transfer efficiency painting (due to its high dielectric strength). FEP resin is used to provide site tubes due to its transparency for any fluid system where seeing the tube interior is required (like piggable systems at the pig launch or pig catch areas)- all other Fluoropolymer types (PTFE or FlexLife) are opaque. In general, FEP tubes are stiffer and have approximately 25% greater burst pressure strength than the other Fluoropolymer resin types of tubing.

Feature and Benefits

Low Coefficient of Friction

- Facilitates faster material (color) changes in valve packages
- Uses less cleaning solvents to flush and clean, minimizing waste

High Dielectric Strength Resin

- Protects against voltage bleed off, maintaining TE in electrostatic spray or charging systems
- Protects against hose or tube breakdown due to pin holing or electrostatic burn through to adjacent grounds

Widest Variety of Size and Resin Types

 Hosco Fluoropolymer selections are widest and best of all supplier choices to meet paint, coating and solvent fluid needs

FEP

Part Number	OD	ID	Wall	Working Pressure @ 73° F	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
FEP-0302	3/16" 4.76MM	1/8" 3.18MM	0.032" .812MM	290 PSI 20 BAR	3/4" 19MM	500	100
FEP-0402	1/4" 6.35MM	1/8" 3.18MM	.062" 1.57MM	450 PSI 30 BAR	1/2" 12MM	500	100
FEP-250170	1/4" 6.35MM	.170" 4.31MM	.04" 1MM	297 PSI 20 BAR	1" 25MM	500	100
FEP-0403	1/4" 6.35MM	3/16" 4.76MM	0.032" .812MM	210 PSI 15 BAR	1" 25MM	500	100
FEP-0503	5/16" 7.94MM	3/16" 4.76MM	.062" 1.57MM	350 PSI 24 BAR	1" 25MM	500	100
FEP-0504	5/16" 7.94MM	1/4" 6.35MM	0.032" .812MM	165 PSI 11 BAR	1-3/4" 44MM	500	100
FEP-0604	3/8" 9.53MM	1/4" 6.35MM	.062" 1.57MM	290 PSI 20 BAR	1" 25MM	500	100
FEP-0806	1/2" 12.7MM	3/8" 9.53MM	.062" 1.57MM	210 PSI 15 BAR	2" 50MM	250	100
FEPM-5X3	.196" 5MM	.118" 3MM	.04" 1MM	330 PSI 23 BAR	3/4" 19MM	500	100
FEPM-6X4	.236" 6MM	5/32" 4MM	.04" 1MM	290 PSI 20 BAR	1-3/4" 44MM	500	100
FEPM-8X6	5/16" 8MM	.236" 6MM	.04" 1MM	210 PSI 15 BAR	2-1/2" 65MM	500	100
FEPM-9X6	.354" 9MM	.236" 6MM	.059" 1.5MM	290 PSI 20 BAR	2-1/2" 65MM	500	100
FEPM-10X8	.394" 10MM	5/16" 8MM	.059" 1.5MM	165 PSI 11 BAR	2-3/4" 70 MM	500	100 50
FEPM-12X9	.472" 12MM	.354" 9MM	.059" 1.5MM	205 PSI 14 BAR	2" 51MM	250	100 50
FEPM-12X10	.472" 12MM	.394" 10MM	.04" 1MM	155 PSI 11 BAR	4" 101MM	250	100 50



Fluoropolymer Tubing



PTFE

Part Number	OD	ID	Wall	Working Pressure @ 73° F	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
PTFE-0402	1/4" 6.35MM	1/8" 3.18MM	.062" 1.57MM	310 PSI 21 BAR	1/2" 12MM	500	100
PTFE-0503	5/16" 7.94MM	3/16" 4.76MM	.062" 1.57MM	247 PSI 17 BAR	1" 25MM	500	100
PTFE-0604	3/8" 9.53MM	1/4" 6.35MM	.062" 1.57MM	207 PSI 14 BAR	3/4" 19MM	500	100
PTFE-0806	1/2" 12.7MM	3/8" 9.53MM	.062" 1.57MM	155 PSI 11 BAR	2-1/2" 65MM	500	100
PTFEM-4X2	.157" 4MM	.079" 2MM	.04" 1MM	455 PSI 31 BAR	3/4" 19MM	500	100
PTFEM-6X4	.236" 6MM	.157" 4MM	.04" 1MM	208 PSI 14 BAR	1" 25MM	500	100
PTFEM-8X6	.315" 8MM	.236" 6MM	.04" 1MM	156 PSI 11 BAR	1-1/2" 38MM	500	100
PTFEM-10X8	.394" 10MM	.315" 8MM	.04" 1MM	125 PSI 9 BAR	2" 51MM	500	100
PTFEM-12X10	.472" 12MM	.394" 10MM	.04" 1MM	104 PSI 7 BAR	4" 101MM	250	100

Performance Specs.

	PTFE	FEP	PFA	FLEXLIFE
Upper Service Temp °F	500°F	400°F	500°F	500°F
Tensile Strength PSI	3,000	4,000	4,200	4,500
Flex Modulus PSI	27,000	90,000	90,000	90,000
MIT Flex Life	1,000,000	200,000	500,000	1,750,000

PFA

Part Number	OD	ID	Wall	Working Pressure @ 73° F	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
PFA-0302	3/16" 4.76MM	1/8" 3.18MM	.030" .76MM	299 PSI 21 BAR	3/4" 19MM	500	100
PFA-0604	3/8" 9.53MM	1/4" 6.35MM	.062" 1.57MM	310 PSI 21 BAR	1" 25MM	500	100
PFA-0806	1/2" 12.7MM	3/8" 9.53MM	.062" 1.57MM	232 PSI 16 BAR	2" 51 MM	250	100
PFAM-6X4	.236" 6MM	.157" 4MM	.04" 1MM	312 PSI 22 BAR	1-3/4"	500	100
PFAM-8X6	.315" 8MM	.236" 6MM	.04" 1MM	234 PSI 16 BAR	2-1/2" 65MM	500	100

FLM

Part Number	OD	ID	Wall	Working Pressure @ 73° F	Bend Radius	Standard Reel Size (Ft)	Standard Coil Size (Ft)
FL-0604	3/8" 9.53MM	1/4" 6.35MM	.062" 1.57MM	311 PSI 21 BAR	1" 25MM	500	100
FL-0806	1/2" 12.7MM	3/8" 9.53MM	.062" 1.57MM	233 PSI 16 BAR	2" 51MM	250	100
FLM-6X4	.236" 6MM	.157" 4MM	.040" 1MM	313 PSI 22 BAR	1-3/4" 44MM	500	100
FLM-8X6	.315" 8MM	.236" 6MM	.040" 1MM	235 PSI 16 BAR	2-1/2" 65MM	500	100
FLM-10X7	.394" 10MM	.276" 7MM	.059" 1.5MM	310 PSI 21 BAR	2" 51 MM	500	100



SST Jacketed and FireHyde Hose Assemblies



Hosco Stainless Steel Wire Braided Hose Assemblies come completely finished and ready to install into applications in the Pump Room or out at the booth side. The sizes range from 1/4" up to 2" nominal sizes (actual ID size is slightly smaller), with an array of end fittings (JIC(F), NPT(M), Sanitary clamps, and 3/8" OD or ½" OD Tube Stub and Sweeps plus 3/8" NPS(M) or (F) on some smaller sizes in smooth bore version are most common. Convoluted hoses are rated for a vacuum service, therefore good for pump suction hoses, have a much smaller bending radius and greater hoop strength to resist kinking or high suction collapse. Smooth bore hoses are more economical due to thinner wall (less PTFE material used) and simpler design, but are susceptible to kinks in the larger sizes in a dynamic (moving) application.

Hosco provides FireHyde hoses in the smooth bore conductive core hoses up to -10 hose sizes to replace rigid steel tubing for fluid supply or return lines. The hoses can be installed in about ½ the time of rigid steel tubing, and can be quickly and easily relocated to another dispense point if necessary. Hosco FireHyde series of hoses in the 3/8",½", and 5/8" sizes have been certified to meet the FM 6036 Fire test and maintain pressure strength and containment.

Feature & Benefit

High Working Pressure Rated

 Smaller hoses rated to over 2000 PSI WP, and largest hoses rated to 800 PSI WP or 14" HG Vacuum for suction lines

Wide Array of Sizes

- From 1/4" to 11/4" in smooth bore (PDH/PDHC) and from 34" to 2" in convoluted (PSH/PSHC), plus conductive core option for grounding concerns.
- Can fabricate in lengths to 100 feet

Wide Array of Connection Types

 from 1/4" to 2" in all common connection types (NPT/) male or female ends, JIC(F), NPS(M) or NPS(F), Sanitary Clamp or Tube Stub available

FireHyde Options

 To replace conventional rigid tubing in flammable or hazardous materials while retaining safety and industry certification.

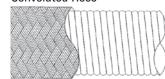
Smooth Bore with 3/8" NPS(F) Connector



Series Type	Hose Size	Connection Detail
PSHC	08-1/2" 12-3/4" 16-1" 20-1-1/4" 24-1-1/2" 32-2"	A-Male NPT 316 SST B-Female JIC 316 SST D-Tri-Clamp End 316 SST (1",1-001/2" or 2" Size Only) E-Male NPT Carbon Steel J-Female JIC Carbon Steel
PDHC	06–3/8" 08–1/2" 12–3/4" 16–1" 20–1-1/4"	A-Male NPT 316 SST B-Female JIC 316 SST D-Tri-Clamp End 316 SST (1" Size Only) E-Male NPT Carbon Steel F-3/8" BSP(F) SST J-Female JIC Carbon Steel G-3/8" NPS(F) SST (3/8" and 1/2" Size Only) H-3/8" NPS(M) SST (3/8" and 1/2" Size Only) T-3/8" OD Tube Stub (3/8" and 1/2" Size Only) T90 3/8" OD Tube Stub 90° (3/8" and 1/2" Size Only)



Convoluted Hose



PSHC – conductive (carbon impregnated), PTFE lined, fiberglass reinforced innercore, overbraided with 300 series stainless steel.

Smooth Bore Hose



PDHC – .030 wall, conductive lined, virgin PTFE tubing, overbraided with 300 series stainless steel wire.

Part Number Configurator/Specifier					
Series PSHC or PDHC	Hose size XX	Connection detail		Overall length in inches XXX	
Choose Convoluted or Smooth Bore from above	Choose hose size	End 1 X	End 2 X	Expandable length in inches end to e	nd.
FireHyde PDHC Only	3/8"(06) 1/2"(08) 5/8"(10)	See PDHC detail above Available in A,B,G,T,T9		Expandable length in inches end to end.	-FS

Sample Ordering SST Jacketed: PDHC-06-GG-180 Sample Ordering FireHyde: PDHC-06-TT-180-FS



SST Ball Valves Common Configurations



Straight and Tapered Pipe Thread



Part Number	T (M)	T1 (F)
SSBV-4-316	1/4 NPS	3/8 NPT
SSBV-6-316	3/8 NPS	3/8 NPT



Part Number	T (M)	T1 (F)
SSBV-6-6SN-316	3/8 NPS	3/8 NPS



Part Number	T (M)	T1 (F)
SSBV-4T-316	1/4 NPT	3/8 NPT
SSBV-4T-4T(F)-316	1/4 NPT	1/4 NPT
SSBV-6T-316	3/8 NPT	3/8 NPT



Part Number	T (M)	T1 (M)
SSBV-6-6-316	3/8 NPS	3/8 NPS
SSBV-6B-6B-316	3/8 BSP	3/8 BSP



Part Number	T (M)	T1 (M)
SSBV-6-4T-316	3/8 NPS	1/4 NPT
SSBV-6-6T-316	3/8 NPS	3/8 NPT



Part Number	T (M)	T1 (M)
SSBV-4T-4-316	1/4 NPT	1/4 NPS
SSBV-6T-6-316	3/8 NPT	3/8 NPS



Part Number	T (M)	T1 (M)
SSBV-4T-4T-316	1/4 NPT	1/4 NPT
SSBV-6T-6T-316	3/8 NPT	3/8 NPT

Tube Fitting x Tube Fitting



Part Number	T	T1
SSBV-6TF-6TF-316	3/8 TF	3/8 TF
SSBV-8TF-8TF-316	1/2 TF	1/2 TF
SSBV-10MMTF-10MMTF	10MM TF	10MM TF
SSBV-12MMTF-12MMTF	12MM TF	12MM TF

Hosco SSBV Compact and HBV Ultra Compact ball valves are designed to provide manual dispense control to a paint station or dispense point in a circulation or piping system. It is a 1/4 turn ball valve design entirely constructed of 304/316 SST in a 7/8" hex body, with a smooth bore and cavity free 0.280" (7mm) flow passageway. Available in multiple configurations in NPT/BSPT(PT) male or female, NPS/ BSPP(PA) male or female including bulkhead style, Compression or Bulkhead Compression style in fractional inch or metric sizes, Tube Stub style in fractional inch or metric sizes up to 18" or 450mm in overall length. The valves are rated up to 1000 PSI WP, and are constructed of materials to resist corrosion or chemical attack with Flouroploymer packings and seals that provide safe operation and long life in any fluid service. The SSBV family includes an adjustable packing to allow adjustment of handle actuation force or extend packing life if necessary.

Feature and Benefits

Multiple Configurations

 NPT/BSPT(PT), NPS/BSPP(PF) including bulkhead style, Compression including bulkhead style, and Tube Stub connection points in fractional inch or metric sizes

SST Construction

- •304/316 materials compatible with all coatings or adhesives
- · Long life

Cavity Free & Smooth Bore Design

 to minimize material pack out or "dirt in paint" and provide easy to clean and flush operation

Low Shear Design

 0.280" (7mm) flow passageway minimize shear and coating degradation and subsequent pressure or flowrate losses

Unique Manufacturing Processes

 Nickel braze process when required assures full 316 SST construction and absolute compatibility to even De-Ionized water systems

Hosco

SST Ball Valves Common Configurations continued



Bulkhead Tube Fitting x Thread



Part Number	T (M)	T1
SSBV-6-6BTF-316	3/8 NPS	3/8 BTF
SSBV-6-8BTF-316	3/8 NPS	1/2 BTF



Part Number	T (M)	T1
SSBV-6T-6BTF-316	3/8 NPT	3/8 BTF
SSBV-6T-8BTF-316	3/8 NPT	1/2 BTF

Tube Fitting x Bulkhead Tube Fitting



Part Number	Т	T1
SSBV-6TF-6BTF-316	3/8 TF	3/8 BTF
SSBV-8TF-8BTF-316	1/2 TF	1/2 BTF

Pipe Thread X 3/8" Reverse Bulkhead Thread



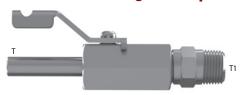
Part Number	T (M)	T1(M)
SSBV-6-6RB-316	3/8 NPS	3/8 NPS
SSBV-6T-6RB-316	3/8 NPT	3/8 NPS

OD Tube x Tube Fitting



Part Number	Т	T1
SSBV-6TUBE-6TF-316	3/8 TUBE	3/8 TF
SSBV-6TUBE-8TF-316	3/8 TUBE	1/2 TF

Tube Stub x Straight or Tapered Thread



Part Number	Т	T1(M)
SSBV-6TUBE-6-316	3/8 TUBE STUB	3/8 NPS
SSBV-6TUBE-6T-316	3/8 TUBE STUB	3/8 NPT

Tube Fitting X 3/8" Reverse Bulkhead Thread



Part Numb	er	Т	T1(M)
SSBV-6TF-0	SRB-316	3/8 TF	3/8 NPS
SSBV-8TF-0	SRB-316	1/2 TF	3/8 NPS

Cliplock



Part Number SSBV-CLIPLOCK

Lockable assembly to prevent accidental handle actuation which can be used to lock the ball valve open or closed. This 3 piece assemble comes with Saddle Body, lanyard, and Locking Tab and can be added to any existing Hosco SSBV Ball Valve or supplied with new valves.



SST Ball Valves SSBV Series Part Configurator



Body End Connectors

Male Thread



1/4"	3/8"
-4 (NPS)	-6 (NPS)
-4T (NPT)	-6T (NPT)
-4B (BSP)	-6B (BSP)
-4BT (BSPT)	-6BT (BSPT)

Tube Stub 17" Max 1.5"/38mmSTD



Metric	Fractional
-10MMTUBE	-6TUBE (3/8)
-12MMTUBE	-8TUBE (1/2)

Compression



Metric	Fractional
-8MMTF	-4TF (1/4)
-10MMTF	-6TF (3/8)
-12MMTF	-8TF (1/2)

Fitting End Connectors

Male Thread



1/4"	3/8"
-4 (NPS)	-6 (NPS)
-4T (NPT)	-6T (NPT)
-4B (BSP)	-6B (BSP)
-4BT (BSPT)	-6BT (BSPT)

Female Thread



1/4"	3/8"
-4SN (NPS)	-6SN (NPS)
-4T(F) (NPT)	-6T(F) (NPT)
-4SNB (BSP)	-6SNB (BSP)
-4BT(F) (BSPT)	-6BT(F) (BSPT)

Tube Stub 17" Max 1.5"/38mm STD



Metric	Fractional
-10MMTUBE	-6TUBE (3/8)
-12MMTUBE	-8TUBE (1/2)

Compression

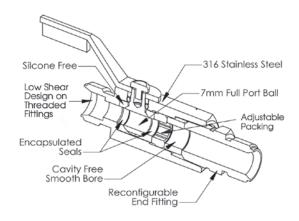


Metric	Fractional
-8MMTF	-4TF (1/4)
-10MMTF	-6TF (3/8)
-12MMTF	-8TF (1/2)

Standard stainless steel ball valve.



For non-standard configurations call: 248.912.1750 or email: info@hosco.net



Bulkhead Compression



Metric	Fractional
-8MMBTF	-4BTF (1/4)
-10MMBTF	-6BTF (3/8)
-12MMBTF	-8BTF (1/2)

Reverse Bulkhead



Metric	Fractional
	-6RB (NPS)



SST Ball Valves HBV Series Part Congigurator



Body End Connectors

Male Thread



1/4"	3/8"
-4 (NPS)	-6 (NPS)
-4T (NPT)	-6T (NPT)
-4B (BSP), PF •	-6B (BSP), PF •
-4BT (BSPT), PF •	-6BT (BSPT), PF

Tube Stub 17" Max 1.5"/38mmSTD



Metric	Fractional
-10MMTUBE •	-6TUBE (3/8) •
-12MMTUBE •	-8TUBE (1/2) •

Compression

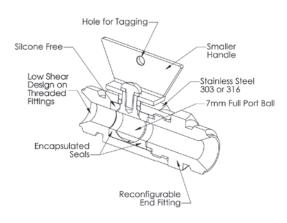


Metric	Fractional
-10MMTF •	-6TF (3/8) •
-12MMTF	-8TF (1/2) •

New HBV series ball valve 1/2" shorter than typical ball valve



For available configurations in HBV Series call: 248.912.1750 or email: info@hosco.net



Fitting End Connectors

Male Thread



1/4"	3/8"
-4 (NPS)	-6 (NPS)
-4T (NPT) •	-6T (NPT)
-4B (BSP), PF •	-6B (BSP), PF
-4BT (BSPT), PT •	-6BT (BSPT), PT

Female Thread



1/4"	3/8"
-4SN (NPS) •	-6SN (NPS)
-4T(F) (NPT)	-6T(F) (NPT)
-4SNB (BSP), PF •	-6SNB (BSP), PF
-4BT(F) (BSPT), PT	-6BT(F) (BSPT), PT

Tube Stub 17" Max 1.5"/38mm STD



Metric	Fractional
-10MMTUBE •	-6TUBE (3/8) •
-12MMTUBE	-8TUBE (1/2) •

Compression



Metric	Fractional
-8MMTF •	-4TF (1/4) •
-10MMTF •	-6TF (3/8)
-12MMTF •	-8TF (1/2)

Bulkhead Compression



Metric	Fractional
-10MMBTF •	-6BTF (3/8) •
-12MMBTF •	-8BTF (1/2) •

Reverse Bulkhead



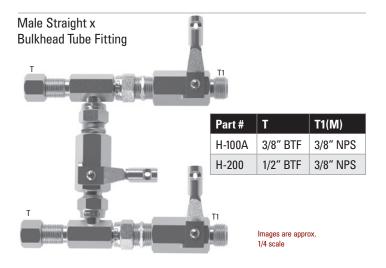
Metric	Fractional
	-6RB (NPS) •

Indicates Special Order, not in stock.
 Pricing highly depended on quantity.

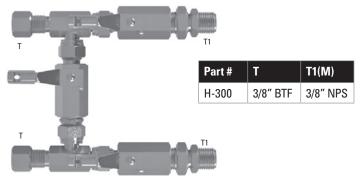


H-Valve Assemblies





Tube Fitting x Male Straight Reverse Bulkhead



Hosco "H-Valve" assemblies are designed to provide an integral bypass to circulate paint or fluid properly during service time or maintenance interval periods. This eliminates the need for add on external hose jumpers or hard tube restrictor stations during service time or maintenance interval periods. There are many configurations available on the inlet and outlet compression connections (1/4", 3/8", ½", 8mm, 10mm, 12mm) and all in booth side connections are typically 3/8" NPS(M). The bulkhead wall mounted H-Valve assembly can be constructed to be operated from inside the spray zone (standard bulkhead models) or outside the spray zone (reverse bulkhead models).

Feature and Benefits

Complete Paint Station Assembly

 Saves assembly cost on site, ready to install and make connections to piping system and spray equipment

SST Construction

- •304L/316 materials compatible with all coatings
- Long life

Low Shear Design

 Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

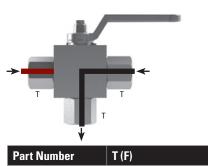
Permanent Integral Bypass

- Safe bypass method even during "hot work" in booth area
- Immediately available for bypass when needed

3-Way Ball Valves



Female Tapered Pipe Thread



Part Number T (F)
SSBV-3 3/8 NPT

Hosco 3 way Ball Valves are an excellent choice to provide safe switching from color to color or catalyst to solvent with no concern for cross contaminating, the "L" shaped ball provides two material inlets that are cavity free that feed to a common outlet at the bottom of the valve. When the handle is in the mid point between ports all inlet ports are shut off and there is no material being fed to the outlet. It is recommended to mount the 3 way ball valve vertically to facilitate easy draining and no agglomeration at the outlet, and Hosco provides an optional wall bracket to facilitate proper mounting. The valve is rate to 1000 PSI WP.

Feature and Benefits

SST Construction

- Compatible to coatings, solvents and adhesives
- Long life

Cavity free Encapsulated inlet seals

 Prevents "dirt in paint" and agglomerations or crystallization of catalyst at inlet

3 position Valve design

- Material 1 "on", material 2 "on" or "all off" positions
- Impossible to cross contaminate

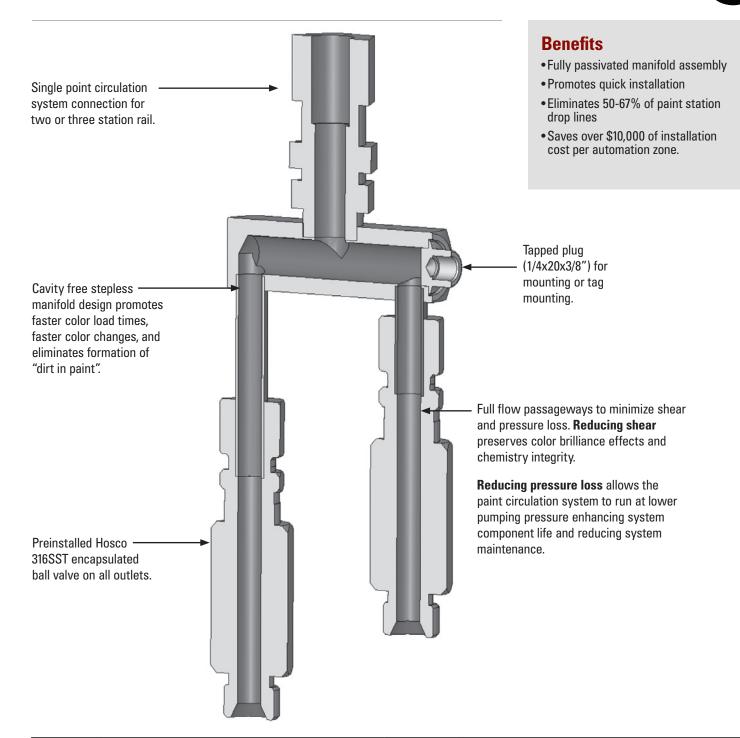
Lots of accessories

- Bulkhead Mounting bracket available
- Many adapter fittings available to connect to any type of hose or tube input or outlet connections available



HRS Manifolds Rail System





Two Outlet Manifold		Three Outlet Manifold	
HRS-200	1/2" bulkhead compression inlet x (2) 3/8" NPS(M) outlet ball valves (stepped at 1" & 2" for hose connection access in drop box)	HRS-300	5/8" bulkhead compression inlet x (3) 3/8" NPS(M) outlet ball valves (stepped at 1", 2" & 3" for hose connection access in drop box)
HRS-200L	Same as HRS200 except stepped at 3" & 4"	HRS-300L	Same as HRS300 except stepped at 4", 5" & 6"
HRS-201	1/2" Compression inlet x (2) 3/8" NPS (M) reverse bulkhead outlet ball valves	HRS-301	5/8" compression inlet x 3 (3) 3/8" NPS(M) reverse bulkhead outlet ball valves

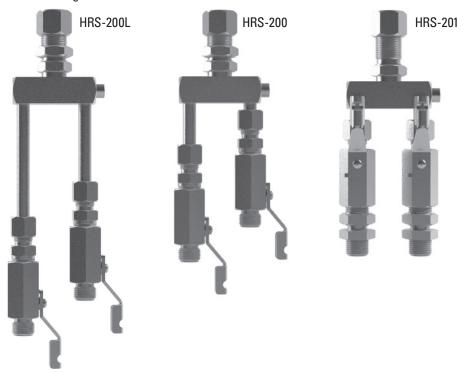
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HRS Manifolds Rail System continued

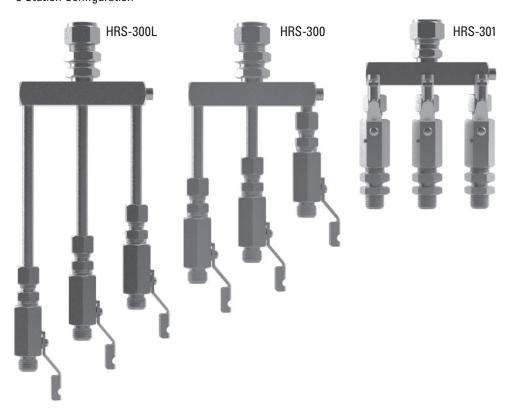


Automation Paint Station Ball Valve Assemblies

2 Station Configuration



3 Station Configuration



Features

Hosco "HRS" rail system paint station drop assemblies are cavity free, smooth bore and provide quick, economical installation for robotic rail stations or fixed automation systems.

The system is made with up to six stepped length ball valve designs to facilitate compact paint station construction as shown below.





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Swivels



Female Straight x Male Straight



Part Number	T(F)	T1(M)
4SN-4SW	1/4 NPS	1/4 NPS
4SNB-4SW	1/4 BSP	1/4 NPS
6SN-6SW	3/8 NPS	3/8 NPS
6SN-6SWB	3/8 NPS	3/8 BSP
6SNB-6SW	3/8 BSP	3/8 NPS
6SNB-6SWB	3/8 BSP	3/8 BSP

Hosco in-line fluid swivels provide protection to the operator by reducing hose twists or stress during the tool use. It is also frequently used to eliminate hose failures in robotic or rotary machine stations. The swivels are rated to 2500 PSI WP so they can be used on low and medium pressure applications of coatings, adhesives and even some high viscosity sealants or mastics, and will work on non-fluid applications too.

Feature and Benefits

2500 PSI Working Pressure

• Compatible with a wide range of applicators and application pressure

304/316 SST Construction

- Compatible with all coatings and adhesive materials known
- SST construction provides long service life

Precision Design/Operation

 Ball bearing swivel design for smooth and effortless operation

Smooth Bore & Cavity Free

- Smooth bore (0.300") reduces shear and pressure loss even with high viscosity fluids
- Cavity free insures quick and easy flushing or cleaning

Check Valves



Male to Female Flow



FLOW

Part Number	T (M)	T1 (F)
SSCV-6	3/8 NPS	3/8 NPT
SSCV-6B	3/8 BSP	3/8 NPT



FREE

Part Number	T (M)	T1 (F)
6SN-6CV	3/8 NPS	3/8 NPS





Part Number	T (M)	T1 (F)
SSCV-6T	3/8 NPT	3/8 NPT
SSCV-6BT	3/8 NPT	3/8 BSPT

Hosco SSCV series and 6CV series Stainless Steel check valves provide compact solutions for preventing cross contamination or back flow in piping or hose/tube system applications. The SSCV series is most commonly applied in piping systems and is based on a "ball & seat" style design with cracking pressure at 2psi and flow ranges to 2000 cc/min (depending on viscosity and inlet pressures). The CV series is primarily applied near color changers or valve manifolds and is a "poppet style" check valve design with a cracking pressure of less than 1 psi and flow ranges up to 1000 cc/min (depending on viscosity and inlet pressures).

Feature and Benefits

Compact Design

Easily installed in piping or hose/tube systems

Low Cracking Pressures

 Reacts immediately to small changes in pressure upstream or downstream of check valve to protect material integrity

Stainless Steel Construction

Suitable for use in all coatings & solvent materials

Multiple Configurations

 NPT, BSPT(PT), NPS, BSPP(PF) connections available

Female to Male Reverse Flow



FLOW

Part Number	T (M)	T1 (F)
6CV-6SN	3/8 NPS	3/8 NPS



Circulation Adapters



Female Straight x Male Straight



Part Number	T(F)	T1(M)
RY-4-312	3/8 NPS	1/4 NPS
RY-6-312	3/8 NPS	3/8 NPS
RY-6B-312	3/8 BSP	3/8 BSP

Female Straight x Male Straight



Part Number	T(F)	T1(M)
HCU-6	3/8 NPS	3/8 NPS
HCU-6B	3/8 BSP	3/8 BSP

Female Straight x Tube Fitting



Part Number	T(F)	T1
RY-6TFY-312	3/8 NPS	3/8 TF

Tube Fitting x Male Straight



Part Number	T	T1
RY-6TF-6-6	3/8 TF	3/8 NPS
RY-8TF-6-6	1/2 TF	3/8 NPS

Female Straight x Male Straight



Part Number	T(F)	T1(M)
RY-4Y-312	3/8 NPS	1/4 NPS
RY-4YB-312	3/8 BSP	1/4 BSP
RY-6Y-312	3/8 NPS	3/8 NPS
RY-6Y-312-B	3/8 BSP	3/8 BSP

Female Straight x Male Straight



Part Number	T(F)	T1(M)
6SN-6-6-6	3/8 NPS	3/8 NPS

Tube Fitting x Tube Fitting



Part Number	Т	T1
RY-6TF-6TF	3/8 TF	3/8 TF
RY-8TF-6TF-6TF	1/2 TF	3/8 TF
RY-8TF-8TF	1/2 TF	1/2 TF

Female Straight x Male Straight



Part Number	T(F)	T1
RY-6-187-ST	3/8 NPS	3/8 NPS

Hosco Circulation Adapters are available in a wide variety of configurations, with as many as three outlets with "in line", 45 and 90 degree angle connection points. All of the Circulation Adapters are constructed using the "smooth bore, cavity free" features and have large bore circulation flow passageways to minimize shear and resultant pressure loss. Connection points are 3/8" NPS(M) or (F) 1/4" or 3/8" NPT(M) or (F), 3/8"-1/2"-5/8" Compression style, or 3/8"-1/2"-5/8"-3/4" OD Tube Stub configurations depending on the application requirements. The typical application of these products is for splitting a single paint feed or return line to feed two or even three applicators, providing a single solvent supply or other fluids to multiple points of use in the application station, or creating a restrictor station or "bleed off" to control flowrate at the station.

Feature and Benefits

Multiple Configurations

- In-line, 45 or 90 degree inlet/outlet(s) versions
- 1/4", 3/8", 1/2", 5/8" and 3/4" inlet/outlet sizes
- NPT, NPS, Compression and Tube Stub connection points
- •2, 3 and even 4 outlet configurations

SST Construction

Long life

Unique Manufacturing Processes

 Unique processing provides chemical free passivation and absolutely clean product for installation

Cavity Free & Smooth Bore Design

- To minimize material pack out or "dirt in paint" and provide easy to clean and flush components
- Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

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SST Fittings and Adaptors



Straights Thread x Thread

Male Straight x Male Straight



Part Number	T (M)	T1 (M)
4-4	1/4 NPS	1/4 NPS
4B-4B	1/4 BSP	1/4 BSP
4-4B	1/4 NPS	1/4 BSP
4-6	1/4 NPS	3/8 NPS
4-6B	1/4 NPS	3/8 BSP
4B-6	1/4 BSP	3/8 NPS
4B-6B	1/4 BSP	3/8 BSP
6-6	3/8 NPS	3/8 NPS
6B-6B	3/8 BSP	3/8 BSP
6-6B	3/8 NPS	3/8 BSP

Male Tapered x Male Tapered



Part Number	T (M)	T1 (M)
2T-2T	1/8 NPT	1/8 NPT
2T-4T	1/8 NPT	1/4 NPT
4T-4T	1/4 NPT	1/4 NPT
6T-4T	3/8 NPT	1/4 NPT
6T-6T	3/8 NPT	3/8 NPT
8T-4T	1/2 NPT	1/4 NPT
8T-6T	1/2 NPT	3/8 NPT
8T-8T	1/2 NPT	1/2 NPT

Male Tapered x Male Straight



Part Number	T (M)	T1 (M)
2T-4	1/8 NPT	1/4 NPS
2BT-6	1/8 BSPT	3/8 NPS
2T-6	1/8 NPT	3/8 NPS
2T-6B	1/8 NPT	3/8 BSP
4T-4	1/4 NPT	1/4 NPS
4T-4B	1/4 NPT	1/4 BSP
4T-6	1/4 NPT	3/8 NPS
4T-6B	1/4 NPT	3/8 BSP
6T-4	3/8 NPT	1/4 NPS
6BT-4	3/8 BSPT	1/4 NPS
6T-4B	3/8 NPT	1/4 BSP
6T-6	3/8 NPT	3/8 NPS
6T-6B	3/8 NPT	3/8 BSP
8T-6	1/2 NPT	3/8 NPS
8T-6B	1/2 NPT	3/8 BSP

Male Straight x Bulkhead



Part#	T (M)	T1 (M)	Bulkhead Hole Size
4-4RB	1/4 NPS	1/4 NPS	17/32 (13.5) mm
4B-4RBB	1/4 BSP	1/4 BSP	17/32 (13.5) mm
6-6RB	3/8 NPS	3/8 NPS	11/16 (17.5) mm
6B-6RBB	3/8 BSP	3/8 BSP	11/16 (17.5) mm

Female Straight x Bulkhead



Part #	T (F)	T1	Bulkhead Hole Size
6SN-6RB	3/8 NPS	3/8 NPS	11/16 (17.5) mm
6SNB-6RB	3/8 BSP	3/8 NPS	11/16 (17.5) mm

Hosco Fittings and Adapters are available in a wide variety of configurations with "in-line", 45 and 90 degree angle connection points. All of the Fittings and Adapters are constructed using the "smooth bore, cavity free" features and have large bore circulation flow passageways as standard to minimize shear and resultant pressure loss. Special manufacturing techniques also provide cavity free operation to prevent material "pack out" or contamination and easy to flush and clean in place. Connection points are NPT Male or Female ends from 1/8" to 1/2", NPS Male in 1/8" to 3/8" or Female (Swivel Nut) in 1/4" or 3/8", JIC (M) ends from 1/8" thru 3/8", Compression ends from 1/4" thru 5/8" (10mm, 12mm, 14mm, 16mm, 18mm plus DIN style in 13mm and 15mm) and Tube Stub ends in 1/4", 5/16", 3/8" or ½" (10mm, 12mm, 14mm, 16mm). In addition, there are many bulkhead versions and some reverse bulkhead versions as well.

Feature and Benefits

Multiple Configurations

- In-line, 45 or 90 degree inlet/outlet(s) versions
- 1/8", 1/4", 3/8", ½", and 5/8" inlet/outlet sizes (10mm, 12mm, 14mm, 16mm, and DIN style 13mm and 15mm)
- NPT (BSPT/PT), NPS (BSPP/PF), JIC(M), Compression and Tube Stub connection points
- Bulkhead and Reverse Bulkhead options on some sizes

SST Construction

Long life

Cavity Free & Smooth Bore Design

• To minimize material pack out or "dirt in paint" and provide easy to clean and flush components

Low Shear Design

 Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses





Straights Thread x Thread continued

Male Tapered x Bulkhead



Part #	T (M)	T1 (M)	Bulkhead Hole Size
4T-4RB	1/4 NPT	1/4 NPS	17/32 (13.5) mm
6T-4RB	3/8 NPT	1/4 NPS	17/32 (13.5) mm
6T-6RB	3/8 NPT	3/8 NPS	11/16 (17.5) mm

Male Straight x Male Flare



Part Number	T (M)	T1 (M)
4-4JIC	1/4 NPS	1/4 JIC
4B-4JIC	1/4 BSP	1/4 JIC
4-6JIC	1/4 NPS	3/8 JIC
6-4JIC	3/8 NPS	1/4 JIC
6-6JIC	3/8 NPS	3/8 JIC

Female Straight x Male Flare



Part Number	T (F)	T1 (M)
4SN-4JIC	1/4 NPS	1/4 JIC
4SN-6JIC	1/4 NPS	3/8 JIC
6SN-6JIC	3/8 NPS	3/8 JIC

Female Straight x Female Straight



Part Number	T (F)	T1 (F)
4SN-4SN	1/4 NPS	1/4 NPS
4SNB-4SNB	1/4 BSP	1/4 BSP
4SN-6SN	1/4 NPS	3/8 NPS
4SNB-6SN	1/4 BSP	3/8 NPS
4SNB-6SNB	1/4 BSP	3/8 BSP
6SN-6SN	3/8 NPS	3/8 NPS
6SNB-6SNB	3/8 BSP	3/8 BSP

Female Straight x Male Tapered



Part Number	T (F)	T1 (M)
4SN-2T	1/4 NPS	1/8 NPT
4SN-4T	1/4 NPS	1/4 NPT
4SN-4BT	1/4 NPS	1/4 BSPT
4SN-6T	1/4 NPS	3/8 NPT
4SNB-6T	1/4 BSP	3/8 NPT
6SN-2T	3/8 NPS	1/8 NPT
6SN-4T	3/8 NPS	1/4 NPT
6SNB-4BT	3/8 BSP	1/4 BSPT
6SN-6T	3/8 NPS	3/8 NPT
6SNB-6T	3/8 BSP	3/8 NPT
6SN-6BT	3/8 NPS	3/8 BSPT
6SN-8T	3/8 NPS	1/2 NPT

Female Straight x Male Straight



Part Number	T (F)	T1 (M)
4SN-4	1/4 NPS	1/4 NPS
4SN-4B	1/4 NPS	1/4 BSP
4SNB-4	1/4 BSP	1/4 NPS
4SNB-4B	1/4 BSP	1/4 BSP
4SN-6	1/4 NPS	3/8 NPS
4SN-6B	1/4 NPS	3/8 BSP
4SNB-6B	1/4 BSP	3/8 BSP
6SN-4	3/8 NPS	1/4 NPS
6SN-4B	3/8 NPS	1/4 BSP
6SNB-4	3/8 BSP	1/4 NPS
6SNB-4B	3/8 BSP	1/4 BSP
6SN-6	3/8 NPS	3/8 NPS
6SN-6B	3/8 NPS	3/8 BSP

Female Straight x Female Tapered



Part Number	T (F)	T1 (F)
4SN-4T(F)	1/4 NPS	1/4 NPT
4SNB-4T(F)	1/4 BSP	1/4 NPT
6SN-2T(F)	3/8 NPS	1/8 NPT
6SNB-2T(F)	3/8 BSP	1/8 NPT
6SN-4T(F)	3/8 NPS	1/4 NPT
6SNB-4T(F)	3/8 BSP	1/4 NPT
6SN-6T(F)	3/8 NPS	3/8 NPT
6SNB-6T(F)	3/8 BSP	3/8 NPT

Male Straight x Female Tapered



Part Number	T (M)	T1 (F)
4-4T(F)	1/4 NPS	1/4 NPT
4B-4T(F)	1/4 BSP	1/4 NPT
6-2T(F)	3/8 NPS	1/8 NPT
6-4T(F)	3/8 NPS	1/4 NPT
6-6T(F)	3/8 NPS	3/8 NPT
6B-4T(F)	3/8 BSP	1/4 NPT

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Straights Thread x Tube

Male Straight x Tube Fitting



Part Number	T(M)	T1
4-6TF	1/4 NPS	3/8 TF
6-6TF	3/8 NPS	3/8 TF
6-8TF	3/8 NPS	1/2 TF

Male Straight x Tube Stub



Part Number	T (M)	T1
6TUBE-4	1/4 NPS	3/8 TUBE
6-6TUBE	3/8 NPS	3/8 TUBE
6-8TUBE	3/8 NPS	1/2 TUBE
6-10MMTUBE	3/8 NPS	10MM TUBE
6-12MMTUBE	3/8 NPS	12 MM TUBE

Female Straight x Tube Fitting



Part Number	T (F)	T1
4SN-4TF	1/4 NPS	1/4 TF
6SN-4TF	3/8 NPS	1/4 TF
6SN-6TF	3/8 NPS	3/8 TF
6SN-8TF	3/8 NPS	1/2 TF
6SNB-6TF	3/8 BSP	3/8 TF
6SNB-8TF	3/8 BSP	1/2 TF
6SN-10MMTF	3/8 NPS	10MM TF
6SN-12MMTF	3/8 NPS	12MM TF

Female Straight x Bulkhead



Part Number	T(F)	T1	Bulkhead Hole Size
6SN-6BTF	3/8 NPS	3/8 BTF	37/64" (15 mm)
6SN-8BTF	3/8 NPS	1/2 BTF	49/64" (19.5 mm)
6SN-10MMBTF	3/8 NPS	10MM BTF	16.5 mm
6SN-12MMBTF	3/8 NPS	12MM BTF	18.5 mm

Tube Fitting x Reverse Bulkhead



Part Number	T	T1(M)	Bulkhead Hole Size
6TF-6RB	3/8 TF	3/8 NPS	11/16" (17.5) mm
8TF-6RB	1/2 TF	3/8 NPS	11/16" (17.5) mm

Straights BSPP

Male Straight x Male British Straight



Part Number	T(M)	T1(M)
4-2BSP	1/4 NPS	1/8 BSPP
4-2BSPP	1/4 NPS	1/8 BSPP W/ 30 DEG SEAT
4-4BSP	1/4 NPS	1/4 BSPP
4-4BSPP	1/4 NPS	1/4 BSPP W/30 DEG SEAT
6-2BSP	3/8 NPS	1/8 BSPP
6-4BSP-IGUN	3/8 NPS	1/4 BSPP IGUN

PLUG



PLUG	T(M)	T1
2BSP-PLUG	1/8 BSPP	PLUG

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Elbows Thread x Thread

Male Straight x Male Straight 45°



Т

Part Number	T (M)	T1 (M)
6-6-45	3/8 NPS	3/8 NPS

Male Straight x Male Straight 90°



Part Number	T (M)	T1 (M)
4-4-90	1/4 NPS	1/4 NPS
4-4B-90	1/4 NPS	1/4 BSP
4B-4B-90	1/4 BSP	1/4 BSP
6-6-90	3/8 NPS	3/8 NPS

Male Tapered x Male Straight 45°



Part Number	T (M)	T1 (M)
2T-6-45	1/8 NPT	3/8 NPS
4T-6-45	1/4 NPT	3/8 NPS
6T-6-45	3/8 NPT	3/8 NPS

Male Tapered x Male Straight 90°



Part Number	T (M)	T1 (M)
2T-4-90	1/8 NPT	1/4 NPS
2T-4B-90	1/8 NPT	1/4 BSP
2T-6-90	1/8 NPT	3/8 NPS
4T-4-90	1/4 NPT	1/4 NPS
4T-4B-90	1/4 NPT	1/4 BSP
4T-6-90	1/4 NPT	3/8 NPS
6T-4-90	3/8 NPT	1/4 NPS
6T-6-90	3/8 NPT	3/8 NPS

Female Straight x Male Straight 90°



Part Number	T(F)	T1(M)
4SN-4-90	1/4 NPS	1/4 NPS
4SN-6-90	1/4 NPS	3/8 NPS
4SNB-4B-90	1/4 BSP	1/4 BSP
6SN-4-90	3/8 NPS	1/4 NPS
6SN-6-90	3/8 NPS	3/8 NPS
6SN-6B-90	3/8 NPS	3/8 BSP
6SNB-6B-90	3/8 BSP	3/8 BSP

Female Straight x Male Straight 45°



Part Number	T(F)	T1(M)
4SN-4-45	1/4 NPS	1/4 NPS
6SN-6-45	3/8 NPS	3/8 NPS
6SN-6B-45	3/8 NPS	3/8 BSP

Female Straight x Male Tapered 90°



Part Number	T(F)	T1(M)
4SN-4T-90	1/4 NPS	1/4 NPT
4SN-6T-90	1/4 NPS	3/8 NPT
6SN-4T-90	3/8 NPS	1/4 NPT
6SN-6T-90	3/8 NPS	3/8 NPT

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Elbows Thread x Tube

Male Straight x Tube Fitting 90°



Part Number	T (M)	T1
6-6TF-90	3/8 NPS	3/8 TF
6-8TF-90	3/8 NPS	1/2 TF

Female Straight x Tube Fitting 90°



Part Number	T (F)	T1
6SN-10MMTF-90	3/8 NPS	10MM TF
6SN-6TF-90	3/8 NPS	3/8 TF
6SN-8TF-90	3/8 NPS	1/2 TF

Male Straight x Bulkhead 90°



Part Number	T (M)	T1
6-6BTF-90	3/8 NPS	3/8 BTF

Female Straight x Bulkhead 90°



Part Number	T (F)	T1
6SN-10MMBTF-90	3/8 NPS	3/8 BTF
6SN-6BTF-90	3/8 NPS	3/8 BTF

Male Straight x Bulkhead 45°



Part Number	T (M)	T1
6-6BTF-45	3/8 NPS	3/8 BTF

Female Straight x Bulkhead 45°



Part Number	T (F)	T1
6SN-6BTF-45	3/8 NPS	3/8 BTF

Caps

Female Straight



Part Number	T (F)
4-CAP	1/4 NPS
4B-CAP	1/4 BSP
6-CAP	3/8 NPS
6B-CAP	3/8 BSP

Brand Specific

Male Straight x DR-1

(for inlet to Ransburg DR-1 family of fluid regulators)

Part Number	T	T1
DR1-2-4	1/4 NPS	DR1 Inlet



Short AW Fitting Male Straight x Male British Straight

Part Number	T	T1
4-2BSP-AWS	1/4 NPS	1/8 BSP
4-4BSP-AWS	1/4 NPS	1/4 BSP



Long AW Fitting Male Straight x Male British Straight

Part Number	T	T1
4-2BSP-AWL	1/4 NPS	1/8 BSP

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Part Number	T	T1
4-2BSP-AWL-A	1/4 NPS	1/8 BSP



Plugs



Male Straight

Part Number	T (M)	
4-PLUG	1/4 NPS	
6-PLUG	3/8 NPS	

Male Tapered

Part Number	T (M)
4T-PLUG	1/4 NPT

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Tees



Male Straight x Male Straight x Male Straight



Part Number	T (M)	T1 (M)	T2 (M)
6-6-6	3/8 NPS	3/8 NPS	3/8 NPS
6B-6B-6B	3/8 BSP	3/8 BSP	3/8 BSP

Male Straight x Male Straight x Female Straight



Part Number	T (M)	T1 (M)	T2 (F)
6-6-6SN	3/8 NPS	3/8 NPS	3/8 NPS

Female Straight x Female Straight x Female Straight



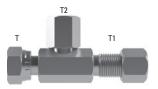
Part Number	T (F)	T1 (F)	T2 (F)
6SN-6SN-6SN	3/8 NPS	3/8 NPS	3/8 NPS
6SNB-6SNB-6SNB	3/8 BSP	3/8 BSP	3/8 BSP

Female Straight x Male Straight x Male Straight



Part Number	T (F)	T1 (M)	T2 (M)
6SN-6-6	3/8 NPS	3/8 NPS	3/8 NPS
6SNB-6B-6B	3/8 BSP	3/8 BSP	3/8 BSP

Female Straight x Tube Fitting x Female Tapered



Part Number	T (F)	T1	T2 (F)
6SN-6TF-4T(F)	3/8 NPS	3/8 TF	1/4 NPT

Male Straight X Male Straight X Male Tapered



Part Number	T (M)	T1 (M)	T2 (M)
6-6-4T	3/8NPS	3/8NPS	1/4 NPT
6-6-6T	3/8NPS	3/8NPS	3/8 NPT

Hosco compact Tees product family is designed for use in piping systems to provide sampling or monitoring ports, or to provide multiple inlet or outlet ports to name a few uses. The Tees are available in standard tee and bulkhead tee configurations, and generally in 1/4" or 3/8" NPS/BSPP(PF) male or female swivel nut, 1/4" or 3/8" NPT/BSPT(PT), 3/8" or 1/2" Tube Stubs or metric equivalents, 3/8" TF or BTF compression or bulkhead compression (or metric equivalents) styles, or JIC style. Our flexible designs allow any combination of these to meet the application. These Tees are typically constructed of 304/316 SST, and are passivated and cleaned for service when shipped.

Feature and Benefits

Multiple Configurations

 NPT/BSPT(PT), NPS/BSPP(PF), Compression, JIC, and Tube Stub connection points

SST Construction

- 304/316 materials compatible with all coatings or adhesives
- Long life

Unique Manufacturing Processes

- Unique processing provides chemical free passivation and absolutely clean product for installation
- Nickel braze process assures full 316 SST construction and absolute compatibility to even De-Ionized water systems

Cavity Free & Smooth Bore Design

•To minimize material pack out or "dirt in paint" and provide easy to clean and flush components

Low Shear Design

 Large flow passageways minimize shear and coating degradation and subsequent pressure or flowrate losses

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Tees continued

Pressure Gauge CE

Male Straight X Male Straight X Female Tapered



Part Number	T (M)	T1 (M)	T2 (F)
6-6-4T(F)	3/8 NPS	3/8 NPS	1/4 NPT

Female Straight X Male Straight X Male Tapered



Part Number	T (F)	T1 (M)	T2 (M)
6SN-6-4T	3/8 NPS	3/8 NPS	3/8 NPT
6SN-6-6T	3/8 NPS	3/8 NPS	3/8 NPT

Female Straight X Male Straight X Female Straight



Part Number	T (F)	T1 (M)	T2 (F)
6SN-6-4SN	3/8 NPS	3/8 NPS	1/4NPS
6SN-6-6SN	3/8 NPS	3/8 NPS	3/8 NPS
6SNB-6B-6SNB	3/8 BSP	3/8 BSP	3/8 BSP

Female Straight X Female Straight X Male Straight



Part Number	T (F)	T1 (F)	T2 (M)
6SN-6SN-6	3/8 NPS	3/8 NPS	3/8 NPS

Female Straight X Bulkhead Tube Fitting X Female Straight



Part Number	T (F)	T1	T2 (F)
6SN-6BTF-6SN	3/8 NPS	3/8 BTF	3/8 NPS



Part Number	T
PG-300-4T	1/4" NPT (M)
PG-300-4T(F)	1/4" NPT (F)
PG-200-4T	1/4" NPT (M)
PG-200-4T(F)	1/4" NPT (F)
PG-160-4T	1/4" NPT (M)
PG-160-4T(F)	1/4" NPT (F)

Features

- 1/4" NPT(M) or (F) 316 SST
- Top mount or back mount
- 0-160 PSI (0-11 BAR) or 0-200 PSI (0-14 BAR) or 0-300 PSI (0-21 BAR)
- 2-1/2" gauge face dia.
- · Glycerine filled
- · Glass face

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Part Number	T	T1
HY-8-6-6	1/2 OD	3/8 OD
HY-10-8-8	5/8 OD	1/2 OD
HY-12-8-8	3/4 OD	1/2 OD

Image is approx. 1/4 scale

Hosco

Compression Fittings



Male Connector



Part Number	Description
2T-4TF	1/8" NPT(M) x 1/4" TF
4T-4TF	1/4" NPT(M) x 1/4" TF
6T-4TF	3/8" NPT(M) x 1/4" TF
8T-4TF	1/2" NPT(M) x 1/4" TF
2T-6TF	1/8" NPT(M) x 3/8" TF
4T-6TF	1/4" NPT(M) x 3/8" TF
6T-6TF	3/8" NPT(M) x 3/8" TF
8T-6TF	1/2" NPT(M) x 3/8" TF
4T-8TF	1/4" NPT(M) x 1/2" TF
6T-8TF	3/8" NPT(M) x 1/2" TF
8T-8TF	1/2" NPT(M) x 1/2" TF
8T-10TF	1/2" NPT(M) x 5/8" TF
8T-12TF	1/2" NPT(M) x 3/4" TF
12T-10TF	3/4" NPT(M) x 5/8" TF
12T-12TF	3/4" NPT(M) x 3/4" TF
12T-16TF	3/4" NPT(M) x 1" TF
16T-16TF	1" NPT(M) x 1" TF
20T-20TF	11/4" NPT(M) x 11/4" TF
24T-24TF	11/2" NPT(M) x 11/2" TF

Male 90° Elbow



Part Number	Description
2T-4TF-90	1/8" NPT(M) x 1/4" TF 90
4T-4TF-90	1/4" NPT(M) x 1/4" TF 90
6T-4TF-90	3/8" NPT(M) x 1/4" TF 90
8T-4TF-90	1/2" NPT(M) x 1/4" TF 90
2T-6TF-90	1/8" NPT(M) x 3/8" TF 90
4T-6TF-90	1/4" NPT(M) x 3/8" TF 90
6T-6TF-90	3/8" NPT(M) x 3/8" TF 90
8T-6TF-90	1/2" NPT(M) x 3/8" TF 90
4T-8TF-90	1/4" NPT(M) x 1/2" TF 90
6T-8TF-90	3/8" NPT(M) x 1/2" TF 90
8T-8TF-90	1/2" NPT(M) x 1/2" TF 90
8T-10TF-90	1/2" NPT(M) x 5/8" TF 90
8T-12TF-90	1/2" NPT(M) x 3/4" TF 90
12T-10TF-90	3/4" NPT(M) x 5/8" TF 90
12T-12TF-90	3/4" NPT(M) x 3/4" TF 90
12T-16TF-90	3/4" NPT(M) x 1" TF 90
16T-16TF-90	1" NPT(M) x 1" TF 90
16T-20TF-90	1" NPT(M) x 11/4" TF 90
20T-20TF-90	11/4" NPT(M) x 11/4" TF 90
24T-24TF-90	11/2" NPT(M) x 11/2" TF 90

Union



Part Number	Description
4TF-4TF	1/4" TF x 1/4" TF
6TF-6TF	3/8" TF x 3/8" TF
8TF-8TF	1/2" TF x 1/2" TF
10TF-10TF	5/8" TF x 5/8" TF
12TF-12TF	3/4" TF x 3/4" TF
16TF-16TF	1" TF x 1" TF
20TF-20TF	11/4" TF x 11/4" TF
24TF-24TF	11/2" TF x 11/2" TF

Union 90° Elbow



Part Number	Description
4TF-4TF-90	1/4" TF x 1/4" TF 90
6TF-6TF-90	3/8" TF x 3/8" TF 90
8TF-8TF-90	1/2" TF x 1/2" TF 90
10TF-10TF-90	5/8" TF x 5/8" TF 90
12TF-12TF-90	3/4" TF x 3/4" TF 90
16TF-16TF-90	1" TF x 1" TF 90
20TF-20TF-90	11/4" TF x 11/4" TF 90
24TF-24TF-90	11/2" TF x 11/2" TF 90

Hosco provides the highest quality 316 Stainless Steel Compression & Instrumentation Fittings for installation into paint and coating applications. These compression tube fittings have heat code traceability and our quality raw materials come from US, France, and Italy. Third party testing from TUV proves our intermixability with the other industry leaders. Hosco can offer technical assistance and training on these fittings which are fully gaugeable with the same installation and remake instructions as the other top tier suppliers of these two ferrule compression fittings.

Feature and Benefits

Wide Array of Sizes/Configurations

 Availability of all known Paint Circulation design connections for SST Paint Circ Systems

Local Inventory Commitment

 Able to supply from inventory and maintain a safety stock of unusual sizes used in Paint Circ System designs

Custom Assemblies with Hosco's Core Product Lines

 Hosco can "kit up" compression fittings, ball valves, hoses and fittings needed to reduce prep time while on the jobsite, reducing labor costs on the project

Certified Silicone Free

 As always, all materials supplied by Hosco are "Certified Silicone and Contaminant Free" for installation into the Paint Circ System

Reducing Union



Part Number	Description
4TF-6TF	1/4" TF x 3/8" TF
4TF-8TF	1/4" TF x 1/2" TF
6TF-8TF	3/8" TF x 1/2" TF
8TF-12TF	1/2" TF x 3/4" TF
10TF-12TF	5/8" TF x 3/4" TF
12TF-16TF	3/4" TF x 1" TF



Compression Fittings continued



Female Connector



Part Number	Description
2T(F)-4TF	1/8" NPT(F) x 1/4" TF
4T(F)-4TF	1/4" NPT(F) x 1/4" TF
6T(F)-4TF	3/8" NPT(F) x 1/4" TF
8T(F)-4TF	1/2" NPT(F) x 1/4" TF
4T(F)-6TF	1/4" NPT(F) x 3/8" TF
6T(F)-6TF	3/8" NPT(F) x 3/8" TF
8T(F)-6TF	1/2" NPT(F) x 3/8" TF
4T(F)-8TF	1/4" NPT(F) x 1/2" TF
6T(F)-8TF	3/8" NPT(F) x 1/2" TF
8T(F)-8TF	1/2" NPT(F) x 1/2" TF
8T(F)-10TF	1/2" NPT(F) x 5/8" TF
8T(F)-12TF	1/2" NPT(F) x 3/4" TF
12T(F)-12TF	3/4" NPT(F) x 3/4" TF
16T(F)-16TF	1" NPT(F) x 1" TF
20T(F)-20TF	11/4" NPT(F) x 11/4" TF
24T(F)-24TF	11/2" NPT(F) x 11/2" TF

Female 90° Elbow



	Part Number	Description
	2T(F)-4TF-90	1/8" NPT(F) x 1/4" TF 90
	4T(F)-4TF-90	1/4" NPT(F) x 1/4" TF 90
	4T(F)-6TF-90	1/4" NPT(F) x 3/8" TF 90
	6T(F)-6TF-90	3/8" NPT(F) x 3/8" TF 90
	4T(F)-8TF-90	1/4" NPT(F) x 1/2" TF 90
	6T(F)-8TF-90	3/8" NPT(F) x 1/2" TF 90
	8T(F)-8TF-90	1/2" NPT(F) x 1/2" TF 90
	8T(F)-12TF-90	1/2" NPT(F) x 3/4" TF 90
	12T(F)-12TF-90	3/4" NPT(F) x 3/4" TF 90
	16T(F)-12TF-90	1" NPT(F) x 3/4" TF 90
ĺ	16T(F)-16TF-90	1" NPT(F) x 1" TF 90

Union Tee



Part Number	Description
4TF-4TF-4TF	1/4" TF x 1/4" TF x 1/4" TF
6TF-6TF-6TF	3/8" TF x 3/8" TF x 3/8" TF
8TF-8TF-8TF	1/2" TF x 1/2" TF x 1/2" TF
10TF-10TF-10TF	5/8" TF x 5/8" TF x 5/8" TF
12TF-12TF-12TF	3/4" TF x 3/4" TF x 3/4" TF
16TF-16TF-16TF	1" TF x 1" TF x 1" TF
20TF-20TF-20TF	11/4" TF x 11/4" TF x 11/4" TF
24TF-24TF-24TF	11/2" TF x 11/2" TF x 11/2" TF

Female Branch Tee



Part Number	Description
4TF-4TF-2T(F)	1/4" TF x 1/4" F x 1/8" NPT(F)
4TF-4TF-4T(F)	1/4" TF x 1/4" F x 1/4" NPT(F)
6TF-6TF-4T(F)	3/8" TF x 3/8" TF x 1/4" NPT(F)
8TF-8TF-6T(F)	1/2" TF x 1/2" TF x 3/8" NPT(F)
10TF-10TF-8T(F)	5/8" TF x 5/8" TF x 1/2" NPT(F)
12TF-12TF-8T(F)	3/4" TF x 3/4" TF x 1/2" NPT(F)
12TF-12TF-12T(F)	3/4" TF x 3/4" TF x 3/4" NPT(F)
16TF-16TF-12T(F)	1" TF x 1" TF x 3/4" NPT(F)
16TF-16TF-16T(F)	1" TF x 1" TF x 1" NPT(F)

Bulkhead Union



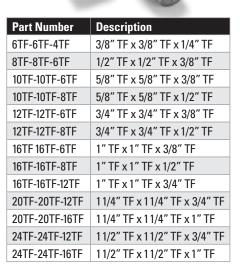
Part Number	Description
4TF-4BTF	1/4" TF x 1/4" BTF
6TF-6BTF	3/8" TF x 3/8" BTF
8TF-8BTF	1/2" TF x 1/2" BTF
10TF-10BTF	5/8" TF x 5/8" BTF
12TF-12BTF	3/4" TF x 3/4" BTF
16TF-16BTF	1" TF x 1" BTF
20TF-20BTF	11/4" TF x 11/4" BTF
24TF-24BTF	11/2" TF x 11/2" BTF

Reducing Tees On Run and Branch



Part Number	Description
8TF-6TF-6TF	1/2" TF x 3/8" TF x 3/8" TF
10TF-6TF-6TF	5/8" TF x 3/8" TF x 3/8" TF
10TF-8TF-6TF	5/8" TF x 1/2" TF x 3/8" TF
10TF-8TF-8TF	5/8" TF x 1/2" TF x 1/2" TF
12TF-8TF-6TF	3/4" TF x 1/2" TF x 3/8" TF
12TF-8TF-8TF	3/4" TF x 1/2" TF x 1/2" TF
12TF-10TF-8TF	3/4" TF x 5/8" TF x 1/2" TF
16TF-12TF-6TF	1" TF x 3/4" TF x 3/8" TF
16TF-12TF-8TF	1" TF x 3/4" TF x 1/2" TF
16TF-12TF-12TF	1" TF x 3/4"TF x 3/4"TF
20TF-16TF-16TF	11/4" TF x 1" TF x 1" TF
24TF-16TF-16TF	11/2" TF x 1" TF x 1" TF

Reducing Tees On Branch





Compression Fittings continued



Tube Cap



Part Number	Description
4TF-CAP	1/4" TF CLOSURE
6TF-CAP	3/8" TF CLOSURE
8TF-CAP	1/2" TF CLOSURE
10TF-CAP	5/8" TF CLOSURE
12TF-CAP	3/4" TF CLOSURE
16TF-CAP	1" TF CLOSURE
20TF-CAP	11/4" TF CLOSURE
24TF-CAP	11/2" TF CLOSURE

Male Tube Stub Adapter



	Part No.	Description
	4T-4TUBE	1/4" NPT(M) X 1/4" OD TUBE STUB
	4T-6TUBE	1/4" NPT(M) X 3/8" OD TUBE STUB
	4T-8TUBE	1/4" NPT(M) X 1/2" OD TUBE STUB
	6T-6TUBE	3/8" NPT(M) X 3/8" OD TUBE STUB
	6T-8TUBE	3/8" NPT(M) X 1/2" OD TUBE STUB
	6T-12TUBE	3/8" NPT(M) X 3/4" OD TUBE STUB
	8T-8TUBE	1/2" NPT(M) X 1/2" OD TUBE STUB
	8T-12TUBE	1/2" NPT(M) X 3/4" OD TUBE STUB
	12T-12TUBE	3/4" NPT(M) X 3/4" OD TUBE STUB
	12T-16TUBE	3/4" NPT(M) X 1" OD TUBE STUB
	16T-16TUBE	1" NPT(M) X 1" OD TUBE STUB

Female Tube Stub Adapter

Part No.	Description
4T(F)-4TUBE	1/4" NPT(F) x 1/4" OD TUBE STUB
4T(F)-6TUBE	1/4" NPT(F) x 3/8" OD TUBE STUB
4T(F)-8TUBE	1/4" NPT(F) x 1/2" OD TUBE STUB
6T(F)-4TUBE	3/8" NPT(F) x 1/4" OD TUBE STUB
6T(F)-6TUBE	3/8" NPT(F) x 3/8" OD TUBE STUB
6T(F)-8TUBE	3/8" NPT(F) x 1/2" OD TUBE STUB
8T(F)-8TUBE	1/2" NPT(F) x 1/2" OD TUBE STUB
8T(F)-12TUBE	1/2" NPT(F) x 3/4" OD TUBE STUB
12T(F)-12TUBE	3/4" NPT(F) x 3/4" OD TUBE STUB
12T(F)-16TUBE	3/4" NPT(F) x 1" OD TUBE STUB
16T(F)-16TUBE	1" NPT(F) x 1" OD TUBE STUB

Tube Plug



Part Number	Description
4TF-PLUG	1/4"TF NUT PLUG
6TF-PLUG	3/8" TF NUT PLUG
8TF-PLUG	1/2" TF NUT PLUG
10TF-PLUG	5/8" TF NUT PLUG
12TF-PLUG	3/4" TF NUT PLUG
16TF-PLUG	1" TF NUT PLUG
20TF-PLUG	11/4" TF NUT PLUG
24TF-PLUG	11/2" TF NUT PLUG

Port Connector



Part Number	Description
4-PORT	1/4" TF PORT CONNECTOR
6-PORT	3/8" TF PORT CONNECTOR
8-PORT	1/2" TF PORT CONNECTOR
10-PORT	5/8" TF PORT CONNECTOR
12-PORT	3/4" TF PORT CONNECTOR
16-PORT	1" TF PORT CONNECTOR
20-PORT	11/4" TF PORT CONNECTOR
24-PORT	11/2" TF PORT CONNECTOR

Nut



Part Number	Description
4-TFNSS	1/4" TUBE NUT
6-TFNSS	3/8" TUBE NUT
8-TFNSS	1/2" TUBE NUT
10-TFNSS	5/8" TUBE NUT
12-TFNSS	3/4" TUBE NUT
16-TFNSS	1" TUBE NUT
20-TFNSS	11/4" TUBE NUT
24-TFNSS	11/2" TUBE NUT

Reducer



Part Number	Description
4TF-6TUBE	1/4" TF X 3/8" OD TUBE STUB
4TF-8TUBE	1/4" TF X 1/2" OD TUBE STUB
4TF-10TUBE	1/4" TF X 5/8" OD TUBE STUB
4TF-12TUBE	1/4" TF X 3/4" OD TUBE STUB
6TF-4TUBE	3/8" TF X 1/4" OD TUBE STUB
6TF-8TUBE	3/8" TF X 1/2" OD TUBE STUB
6TF-10TUBE	3/8" TF X 5/8" OD TUBE STUB
6TF-12TUBE	3/8" TF X 3/4" OD TUBE STUB
6TF-16TUBE	3/8" TF X 1"OD TUBE STUB
8TF-4TUBE	1/2" TF X 1/4" OD TUBE STUB
8TF-6TUBE	1/2" TF X 3/8" OD TUBE STUB
8TF-12TUBE	1/2" TF X 3/4" OD TUBE STUB
8TF-16TUBE	1/2" TF X 1" OD TUBE STUB
10TF-12TUBE	5/8" TF X 3/4" OD TUBE STUB
10TF-16TUBE	5/8" TF X 1" OD TUBE STUB
12TF-8TUBE	3/4" TF X 1/2" OD TUBE STUB
12TF-16TUBE	3/4" TF X 1" OD TUBE STUB

Ferrule Set

(10 front/10 back)



Description
1/4" DUAL FERRULE SET/10
3/8" DUAL FERRULE SET/10
1/2" DUAL FERRULE SET/10
5/8" DUAL FERRULE SET/10
3/4" DUAL FERRULE SET/10
1" DUAL FERRULE SET/10
11/4" DUAL FERRULE SET/10
11/2" DUAL FERRULE SET/10

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PreFiS™ Stainless Steel Connectors



Straight Union



Part Number	Description
HPF-0606-SS	UNION - SS - 3/8 X 3/8
HPF-0808-SS	UNION - SS - 1/2 X 1/2
HPF-1212-SS	UNION - SS - 3/4 X 3/4
HPF-1616-SS	UNION - SS - 1 X 1
HPF-2020-SS	UNION - SS - 11/4 X 11/4
HPF-2424-SS	UNION - SS - 11/2 X 11/2
HPF-3232-SS	UNION - SS - 2 X 2
HPF-4040-SS	UNION - SS - 21/2 X 21/2
HPF-4848-SS	UNION - SS - 3 X 3
HPF-5656-SS	UNION - SS - 31/2 X 31/2

90° Elbow



Part Number	Description
HPF-EL-0606-SS	ELBOW - SS - 3/8 X 3/8
HPF-EL-0808-SS	ELBOW - SS - 1/2 X 1/2
HPF-EL-1212-SS	ELBOW - SS - 3/4 X 3/4
HPF-EL-1616-SS	ELBOW - SS - 1 X 1
HPF-EL-2020-SS	ELBOW - SS - 11/4 X 11/4
HPF-EL-2424-SS	ELBOW - SS - 11/2 X 11/2
HPF-EL-3232-SS	ELB0W - SS - 2 X 2
HPF-EL-4040-SS	ELBOW - SS - 21/2 X 21/2
HPF-EL-4848-SS	ELBOW - SS - 3 X 3
HPF-EL-5656-SS	ELBOW - SS - 3 1/2 X 3 1/2

Reducing Tees On Run and Branch



Part Number	Description
HPF-2420-06-SS	RTEE - SS - 11/2 X 11/4 X 3/8
HPF-2420-08-SS	RTEE - SS - 11/2 X 11/4 X 1/2
HPF-2420-10-SS	RTEE - SS - 11/2 X 11/4 X 5/8
HPF-2016-06-SS	RTEE - SS - 11/4 X 1 X 3/8
HPF-2016-08-SS	RTEE - SS - 11/4 X 1 X 1/2
HPF-2016-10-SS	RTEE - SS - 11/4 X 1 X 5/8
HPF-1612-06-SS	RTEE - SS - 1 X 3/4 X 3/8
HPF-1612-08-SS	RTEE - SS - 1 X 3/4 X 1/2
HPF-1612-10-SS	RTEE - SS - 1 X 3/4 X 5/8

Reducing Union



Part Number	Description
HPF-1612-SS	REDUCER - SS - 1 X 3/4
HPF-2016-SS	REDUCER - SS - 11/4 X 1
HPF-2420-SS	REDUCER - SS - 11/2 X 11/4
HPF-3224-SS	REDUCER - SS - 2 X 11/2
HPF-4032-SS	REDUCER - SS - 21/2 X 2

Union Tees



Part Number	Description
HPF-3232-32-SS	TEE - SS - 2 X 2 X 2
HPF-2424-24-SS	TEE - SS - 11/2 X 11/2 X 11/2
HPF-2020-20-SS	TEE - SS - 11/4 X 11/4 X 11/4
HPF-1616-16-SS	TEE - SS - 1 X 1 X 1
HPF-1212-12-SS	TEE - SS - 3/4 X 3/4 X 3/4
HPF-0808-08-SS	TEE - SS - 1/2 X 1/2 X 1/2

Reducing Tees On Branch



Part Number	Description
HPF-2424-06-SS	RTEE - SS - 11/2 X 11/2 X 3/8
HPF-2424-08-SS	RTEE - SS - 11/2 X 11/2 X 1/2
HPF-2424-10-SS	RTEE - SS - 11/2 X 11/2 X 5/8
HPF-2020-06-SS	RTEE - SS - 11/4 X 11/4 X 3/8
HPF-2020-08-SS	RTEE - SS - 11/4 X 11/4 X 1/2
HPF-2020-10-SS	RTEE - SS - 11/4 X 11/4 X 5/8
HPF-1616-06-SS	RTEE - SS - 1 X 1 X 3/8
HPF-1616-08-SS	RTEE - SS - 1 X 1 X 1/2
HPF-1616-10-SS	RTEE - SS - 1 X 1 X 5/8
HPF-1212-06-SS	RTEE - SS - 3/4 X 3/4 X 3/8
HPF-1212-08-SS	RTEE - SS - 3/4 X 3/4 X 1/2
HPF-1212-10-SS	RTEE - SS - 3/4 X 3/4 X 5/8

Installing new or modifying existing piping systems for either process fluids such as paint or high viscosity sealer header systems has never been faster or easier with the Hosco PreFiS connector family of products.

Available in 316 SST wetted parts for paint or process fluids and carbon steel for high pressure systems, the PreFiS system of couplings is a full line of couplings, reducing couplings, tees, reducing tees, lateral wyes, and others to provide smooth-bore, cavity and silicone-free, and low shear operation—the attributes which serve as Hosco's conernstone of design.

Benefits

- Reduced Installation time: Complete a 2" carbon steel fitting in 40 seconds per side; 3" in 90 seconds per side
- Less effort: No PST sealant, gaskets, o-rings or welding required
- Resistance to high pressures, temperatures and chemicals
- Available in various configurations and dimensions

Open Tool

For use with tubing.





PreFiS™ Carbon Steel Connectors



Straight Union



Part Number	Description	
HPF-2424-CS	UNION - CS - 11/2 X 11/2	
HPF-3232-CS	UNION - CS - 2 X 2	
HPF-4848-CS	UNION - CS - 3 X 3	

Reducing Union



Part Number	Description
HPF-3232-32-CS	TEE - CS - 2 X 2 X 2
HPF-4848-48-CS	TEE - CS - 3 X 3 X 3

Reducing Tees On Branch



Part Number	Description	
HPF-3232-16-CS	RTEE - CS - 2 X 2 X 1	
HPF-4848-32-CS	RTEE - CS - 3 X 3 X 2	

Tooling

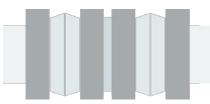
The installation of the press fitting is done with the help of a press tool and a high pressure pump. Our press tools come in an open or closed configuration, are easy to handle, and can be used in narrow spaces satisfying the tight center-to-center requirements.

Components

PreFiS products consist of a cylindrical body with a cogged inner surface and two press ring sets. It only takes a few seconds to crimp the fitting onto the pipe.

No PST sealant, gaskets, o-rings, or welding required for a clean and secure installation of the PreFiS connectors.

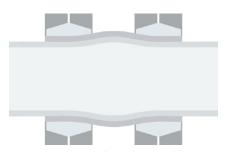
- Press rings
- Coupling Sleeve
- Slide Rings
- Pipe



Unpressed Condition



Pressed Condition



Pressed Condition (cross section)

Installing new or modifying existing piping systems for either process fluids such as paint or high viscosity sealer header systems has never been faster or easier with the Hosco PreFiS connector family of products. Available in 316 SST wetted parts for paint or process fluids and carbon steel for high pressure systems, the PreFiS system of couplings is a full line of couplings, reducing couplings, tees, reducing tees, lateral wyes, and others to provide smooth-bore, cavity and silicone-free, and low shear operation—the attributes which serve as Hosco's cornerstone of design.

Benefits

- Reduced Installation time: Complete a 2" carbon stell fitting in 40 seconds per side; 3" in 90 seconds per side
- Less effort: NoPST sealant, gaskets, o-rings or welding required
- Resistance to high pressures, temperatures and chemicals
- Available in various configurations and dimensions

Power Units

For use with open tool.

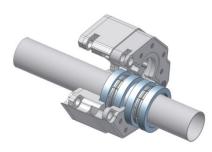


Can be used with open or closed tool.



Closed Tool

For use with pipe.





Bundled Tubing Systems





8M ID Piggable Hose Bundle with Ancillary Support Hose and Tubes



Rotary Atomizer Control Bundle with Unique Hose and Tube Markings



Robotic Paint and Air Supply Bundle



Pneumatic/Air Pilot Bundle-24 Lines

Hosco has pioneered the Bundled Tubing applications for paint shops and paint operations. The use of bundled tubing significantly increases hose and tubing life versus loose lines in cattracks or cable trays where motion is present- as much as 8-10 times longer life. In addition, incorporating the proprietary jacket cover that resists chaffing, cracking and all know solvents and paints provides a scuff quard and provides containment should there be a hose or tubing release or failure in the bundle for any reason. Hosco can specifically engineer a bundle up to a jacket diameter of approximately 1 1/2" and have supplied up to 18 interior lines (24 for air pilots) of various colors, resin types (FEP, PTFE, or Nylon-PA) in up to 530 feet continuous coils or cut lengths as specified. Custom laylines identifying each interior line can be done, as well as private label marking of the interior lines or outside jacket for a relatively small cost increase.

Robot/Automation Bundles

Part No.	Description
H0A-40405	Hose Bundle: (4) NP-5 Natural lines marked S1, S2, R1, R2 for Paint lines
HOA-41947	Hose Bundle: (5) NHA-0302 R B N G BL (2) NHA-375275 B N Custom Printed
H0A-42283	Hose Bundle: (1) NHA-0504, (5) NHA-0403, (3) NHA-0806 Custom Printed, 265 ft. reel
H0A-42284	Hose Bundle: (5) NHA-532332, (1) NHA-375275 Custom Printed and/or Colors
HOA-42285	Hose Bundle: (2) NHA-532332, (1) NHA-0403, (1) NHA-375275 Custom Printed
HOA-42346	Hose Bundle: (3) NHA-0302
HOA-42347	Hose Bundle: (7) NHA-0302 Y W B G B N BL, (4) NHA-375275 2 B, 2 N, (1) NHA-0504-BL BL, (2) NHA-0403 B N Custom Printed
HOA-42348	Hose Bundle: (2) NHA-0504 G W, (2) PTFM-8x6, (5) NHA-0302 OR B W R B1, (2) FEP-0302, (2) NHA-375275 B R, (3) NHA-0403 R W B Custom Printed
H0A-43257	Hose Bundle: (2) NHA-375275, (1) NHA-532332 Custom Printed
HOA-44725	Hose Bundle: (1) NHA-532332, (1) NHA-375275, (2) NHA-10X7 B R, (2) FEP-0503 Custom Printed and Colors
HOA-44726	Hose Bundle: (4) NHA-532332, (4) NHA-6x4, (5) NHA-8x6, (2) FEPM-8x6 Custom Printed and Colors
HOA-45065	Hose Bundle: (4) NHA-375275, (2) NHA-532332 Custom Printed
HOA-45389	Hose Bundle: (7) NHA-0403 R G B Y N B1, (2) NHA-0806 R B1, (2) NHA-375275 G B, (1) NHA-0504Y Y Custom Printed
HOA-45451	Hose Bundle: (6) NHA-8x6, (4) NHA-6x4, (8) NHA-4x2.7 Custom Printed
H0A-45613B	Hose Bundle: (5) NHA-4x2.7, (2) NHA-8x6, (3) NHA-375275 S G B Custom Printed
H0A-45614A	Hose Bundle: (4) FEP-0503, (1) FEP-0806

Feature and Benefits

Custom Engineering Capabilities

 Hosco can provide an unlimited combination of hose and tubing sizes, colors, hose markings and resins to provide quick identification of lines in the bundle for maintenance actions in up to 530 feet long coils

Great Value for Operations

 With up to 8-10 times longer life and enhances safety of nesting the hoses and tubes in a strong, solvent and chemical resistant exterior jacket to prevent loose line failures encountered in competitive options

Better Hose and Tubing Management

 Cattracks, cable trays and other hose routing stay neater and cleaner as opposed to the normal accumulation of overspray onto all loose lines and the housekeeping mess that is created from using loose lines in the spray area

More Compact Routing

 More lines per square inch can be provided in cattrack, cable trays or hose ducts so these devices could be downsized to enhance booth air flow or lower costs



Bundled Tubing Systems continued



Piggable Hoses and Bundles

Part Number	Description
HOA-43795	Piggable hose, tri-layer, 22MM OD X 12MM ID Polyurethane/FEP tubing, 1000 Ft. Reels maximum length
HOA-43796	Piggable hose, tri-layer, 14MM OD X 8MM ID Polyurethane/FEP tubing, 1000 Ft. Reels maximum length
HOA-43797	Piggable hose bundle, tri-layer 14MM OD X 8MM ID Polyurethane/FEP pig line, (2) FEP-0604, (1) NHA-375275R, (2) NHA-4x2.7 Pilot Lines, 250 foot Reel

For application engineering a custom bundle for your application:

Email customerservice@hosco.net

Call (248) 912-1750.

Pneumatic/Pilot Bundles

Part Number	Description
HOA-18862	Hose Bundle: (4) NHA-532322 Natural lines marked CP-1 thru CP-4
HOA-18317	Hose Bundle: (6) NHA-532322 Natural lines marked CP-1 thru CP-6
HOA-42146	Hose Bundle: (8) NHA-532332 Natural lines marked CP1-CP8
H0A-43282	Hose Bundle: (9) NHA-532332 Natural Lines marked CP-1-CP-9
HOA-42769	Hose Bundle: (12) NHA-0302 Natural Lines marked CP-1 thru CP-12

Other Bundles

Pa	rt Number	Description		
НС	A-45970	PVC jacketed bundle with (10) PHA-532332 tubes Custom Colors		
НС)A-43638	Twinline polyurethane red 5/32 OD X .075" ID, blue 1/4 OD X .125" ID		

Hose Management – Cat Track Assembly









In addition to bundled tubing and assemblies for hose management, Hosco is a certified reseller of Gortrac and IGUS cattracks, allowing for a complete cattrack assembly for replaced or rebuilt robotic stations. Hosco has worked with some of the world's leading integrators and OEMs to assemble and deliver complete cat tracks, cable trays, ducting systems, machine and handgun stations to the job site. Working with our customer's requirements, each hose or tube can be labeled and outfitted with Hosco hose fittings to make for an easy, plug-in-ready installation at the job site.





Maintenance Tool - Hose and Tubing Puller Kit



Hose and Tube Puller Kit

Part Number	Description
CKIDHSP	Hose and Tube Puller Kit*



* Kit includes one tool of each size listed below, a hose and tubing cutter, and 250' of twine, all in a compact tool box.

Individual Parts

Straight



Reducing



Included Tool Sizes
9MM ID x 9MM ID
9MM ID x 8MM ID
9MM ID x 7MM ID
9MM ID x 6MM ID
8MM ID x 8MM ID
8MM ID x 7MM ID
8MM ID x 6MM ID
7MM ID x 7MM ID
7MM ID x 6MM ID
6MM ID x 6MM ID
6MM ID x 4MM ID
3/8" ID x 3/8" ID
3/8" ID x 1/4" ID
1/4" ID x 1/4 ID
1/4" ID x 3/16" ID
3/16" ID x 3/16" ID

The Hosco hose and tubing puller kit is designed to pull hose and tube through cat tracks and cable tray. Maintenance staff, Pipefitters, Robot Operators can easily add or replace damaged hoses using this tool kit. The kit includes most common metric or fractional inch hose and tubing sizes with an engineered barb to hold during the toughest situations. The outside diameter of the fitting matches that of the hose being pulled to eliminate hang-ups while pulling. A hole is designed into the center of the tool to allow for pulling existing lines without replacement. Twine and a hose cutter are also included in a handy toolbox to complete this kit.

Feature and Benefits

Smooth Barrel Design

 Eliminate hang-ups and pull the replacement hose easier, saving time and effort

Stainless Steel Construction

• Strong tool with high hose retention will not wear out through uses

Multiple Sizes Available

 Versatile tool for all cattrack or cabletray / duct pulls regardless of the size of the old vs new hose

Engineered Barb

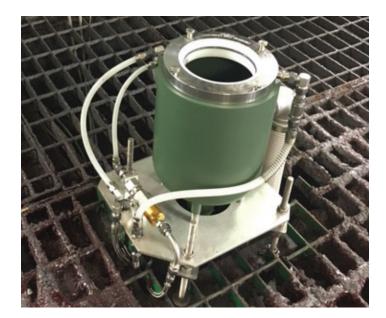
• Large hold strength for the bends and long pulls, eliminating multiple tries

Other sizes available, please define size and type of hose or tubing, and quantity required for a quote.



Shroud Cleaner Upgrades and Remote-Mount Regulator Kit







Shroud cleaners in any coating application can be a primary source of "dirt" and surface defects if not properly and continuously maintained, which stems from increasing production and manpower demands.

Hosco has engineered a solution to reduce the maintenance schedule and eliminate many of those defects, freeing up maintenance staff to focus on other issues.

Common Issues

Paint Build-up, Inside and Out

Hosco Solution:

Conductive PTFE (Teflon TM) coating reduces frequency of cleaning and disassembly

Plugged Drains

Hosco Solution:

Enlarge and relocate drain to most appropriate position based on shroud cleaner model

Excessive Solvent Pressure

Can flood applicator and shroud, preventing adequate drying and allowing contaminants to force behind and around the shroud and bell cup

Hosco Solutions:

Regulate pressure to the cap cleaner to ensure level is within shroud cleaner specifications

Assembly for deadheaded or systems with circulating heated solvent

Difficult to Monitor and Maintain

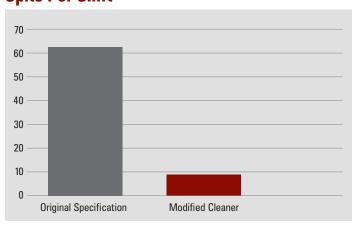
Hosco Solutions:

Remote mount regulator outside of booth to access and monitor with ease

Quick disconnect kit for the air ring, easing serviceability

Hosco will work with your engineers or maintenance staff to customize a solution to meet your needs for your particular application and shroud cleaner.

Spits Per Shift



This data is an example of OEM verified quality improvement data due to our Cap Cleaner upgrade program.



Imagineering - Hosco Style

The Unique Blend of Imagination and Engineering. Hosco prides itself in its core values to listen and learn from the marketplace and customers, and many of our products were born from ideas or solutions to problems that were started by our customers.

As shown below, many of the challenges we have faced and overcome in the paint handling and paint circulation arena were started by a customer asking us, "What if we do it this way?" or "Can you make something like this?".

We perpetually simplify and streamline product configurations to provide larger solution modules or assemblies that benefit the customer through faster installation, improved performance, longer life or reduced support or maintenance requirements.

Please accept our invitation to challenge us or work with us to provide better solutions in our product areas of expertise, which are broadening to include more initiatives in "dirt in paint" and more broadly in elimination of contaminants in the entire painting operations.

Sometimes great ideas and solutions start on a scrap of paper.

You can reach us anytime at orders@hosco.net.



Bell Washer Optimization Project to reduce spray defects from Bell and increase time between housekeeping and service intervals, plus tool free connections for the blow off ring.



H-Valve panel to supply two robots from a single paint station drop, bulkhead plate mounted and delivered as a single module for installation



Hosco PA series of non-conductive hose connectors for ungrounded or electrostatic spray applications delivers the highest level of safety and hose retention performance.



Pre-Constructed, cleaned and ready to install Restrictor Station to simulate pressure loss in an active station to keep the flow and pressure in balance in a paint circulation system.



Global Reach

Hosco is a finishing system components manufacturer serving the finishing industry worldwide through systems integrators, and an extensive network of regional authorized distributors and agents.

Hosco offers standardized capability for circulation systems and application finishing on a global basis while being the only supplier of both inch and metric smooth-bore, cavity free and microfinished valves and fittings designed specifically for paint.

All Hosco products are certified "silicone free" and ready for installation in your paint systems.

Hosco stands ready with the products, the service, and the expertise to deliver clean, contaminate-free paints and coatings... whether you are located next door or on the other side of the world.

At Hosco we think globally but act locally.

Common Paint System Connections

Part Number				
Male	Female	Size	Туре	Description
2T	2T(F)	1/8	NPT	National Pipe Taper
4T	4T(F)	1/4	NPT	National Pipe Taper
6T	6T(F)	3/8	NPT	National Pipe Taper
8T	8T(F)	1/2	NPT	National Pipe Taper
2BT	2BT(F)	1/8	BSPT	British Standard Pipe Taper
4BT	4BT(F)	1/4	BSPT	British Standard Pipe Taper
6BT	6BT(F)	3/8	BSPT	British Standard Pipe Taper
4	4SN	1/4	NPS	National Pipe Straight
6	6SN	3/8	NPS	National Pipe Straight
4B	4SNB	1/4	BSP	British Standard Pipe
6B	6SNB	3/8	BSP	British Standard Pipe
4RB	4SN	1/4	RB	Nps Reverse Bulkhead
6RB	6SN	3/8	RB	Nps Reverse Bulkhead
4RBB	4SNB	1/4	RBB	Bsp Reverse Bulkhead
6RBB	6SNB	3/8	RBB	Bsp Reverse Bulkhead
2TUBE	2TF	1/8	Tube	Tube Compression
4TUBE	4TF	1/4	Tube	Tube Compression
6TUBE	6TF	3/8	Tube	Tube Compression
8TUBE	8TF	1/2	Tube	Tube Compression
10MMTUBE	10MMTF	10MM	Tube	Tube Compression
12MMTUBE	12MMTF	12MM	Tube	Tube Compression
4TUBE	4BTF	1/4	Bulkhead	Bulkhead Tube Compression
6TUBE	6BTF	3/8	Bulkhead	Bulkhead Tube Compression
8TUBE	8BTF	1/2	Bulkhead	Bulkhead Tube Compression
10MMTUBE	10MMBTF	10MM	Bulkhead	Bulkhead Tube Compression
12MMTUBE	12MMBTF	12MM	Bulkhead	Bulkhead Tube Compression

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Hosco Affiliates

Integrated Dispense Solutions

A Detroit based company formed in 2014 that specializes in the precision dispensing of single or multiple fluid components. Systems provide precise, automated dispensing for Adhesive, Sealer, Mastic, Foam, Epoxy, NVH, and materials, from very low flowrates to very high continuous flow ranges.



Classic Precision

A Detroit based company (AS-9100 Registered) in business since 1990 specializing in machining Super-Alloy components for the Aerospace Industry. Components include fluid & fuel delivery nozzles for turbine engine and propulsion systems, machined from exotic materials like Hastelloy, Inconel, Monel, Stellite, Waspaloy, Stainless Steel and many other exotic alloys.





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